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Observation and photoluminescence properties of two Er^{3+} centers in $CaSc_2O_4:Er^{3+}$, Yb^{3+} upconverting phosphor



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ABSTRACT

CaSc₂O₄ phosphors codoped with 0.2% Er^{3+} and various concentrations (0–15%) of Yb³⁺ are prepared by high temperature solid-state reaction. Two Er^{3+} luminescence centers are observed and they are assigned to substitution for Ca^{2+} site ($Er^{3+}(I)$) and Sc^{3+} site ($Er^{3+}(II)$), respectively. We find that the $Er^{3+}(I)$ centers are preferentially formed at low doping concentration and their number starts to decrease along with the increase of the $Er^{3+}(II)$ centers on increasing Yb³⁺ concentration. Meanwhile, intense upconversion luminescence (UCL) with color tuning from green to red is observed upon 980 nm excitation. The decomposition of the UCL spectra exhibits the main contribution from the $Er^{3+}(I)$ centers in the range of Yb³⁺ concentration of this work. This result is attributed to efficient emissions of the $Er^{3+}(I)$ centers for the long lifetimes of $Er^{3+}(I)$ both on the green and red emitting levels. Furthermore, we have observed the UCL intensity of $Er^{3+}(I)$ so the $Er^{3+}(I)$ so the unit of $Er^{3+}(I)$ so the unit in $Er^{3+}(I)$ so the unit i

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1. Introduction

Infrared to visible upconversion luminescence in rare earth ions doped materials have been extensively studied for its fundamental value and its potential applications in biological imaging, visible lasers, optical communication and so on [1–4]. Among the rare earth ions, ${\rm Er}^{3+}/{\rm Yb}^{3+}$ combination is the most attractive system for energy transfer up-conversion, which contains a red emission around 670 nm and a green emission around 560 nm originated from ${}^4{\rm F}_{9/2} \rightarrow {}^4{\rm I}_{15/2}$ and ${}^2{\rm H}_{11/2}$, ${}^4{\rm S}_{3/2} \rightarrow {}^4{\rm I}_{15/2}$ of ${\rm Er}^{3+}$, respectively [5]. This combination is beneficial for biological imaging owing to the red emission band of ${\rm Er}^{3+}$ centered around 670 nm well matching the optical transparent window (650–1100 nm) of biological tissues. In consequence, it is significant to achieve a strong red to the green emission intensity ratio (R/G). At present, the ${\rm Er}^{3+}/{\rm Yb}^{3+}$ codoped NaYF4 is one of the most efficient upconversion materials [6,7]. However, the emission usually presents intense green UCL,

which hinders their application in UC bioimaging. On the other hand, poor physical and chemical stability also limited the application of NaYF₄ [8]. Oxide UC materials become attractive for the considerable chemical durability and thermal stability. Therefore, it is expected to achieve highly efficient red UCL in Er³⁺/Yb³⁺ codoped oxide system.

CaSc₂O₄ is a promising oxide host for efficient UCL due to low phonon energy of about 540 cm⁻¹, which is lower than Y₂O₃ (phonon energy of 600 cm⁻¹) [9]. Intense visible UCL was obtained in CaSc₂O₄ codoped with Ho³⁺ and Yb³⁺ [10,11], Tm³⁺ and Yb³⁺ [9,12,13], and with Er³⁺ and Yb³⁺ [14,15]. It is noteworthy that R/G in CaSc₂O₄: Er³⁺/Yb³⁺ is higher than that in NaYF₄. As we have known, the structure of CaSc₂O₄ has an orthorhombic CaFe₂O₄ structure with a space group Pnam. In this structure, Ca²⁺ ions occupy an 8-fold coordinated position and Sc³⁺ ions occupy two 6-fold coordinated positions [16]. The ionic radius of Sc³⁺ is 0.745 Å, while the ionic radius of Ca²⁺ is 1.12 Å. Considering both Er³⁺ (r = 0.945 Å for CN = 8, r = 0.890 Å for CN = 6) and Yb³⁺ (r = 0.985 Å for CN = 8, r = 0.868 Å for CN = 6) ions are smaller than Ca²⁺ and bigger than Sc³⁺ [17], which could enter Sc³⁺ and Ca²⁺ positions simultaneously. However, the two kinds of Er³⁺ UCL have not been reported. If we can distinguish the UC efficiency of

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 ${\rm Er}^{3+}$ ions at different sites, it will provide a new way to improve the R/G.

In this paper, it is first time to report two Er^{3+} centers photoluminescence (PL) and UCL properties in $CaSc_2O_4$. We found that Er^{3+} at Ca^{2+} site ($Er^{3+}(I)$) make the main contribution to the UCL, that is attributed to longer fluorescence lifetimes than Er^{3+} at Sc^{3+} site ($Er^{3+}(II)$). Furthermore, the intense UCL was observed in Er^{3+} and Yb^{3+} codoped $CaSc_2O_4$ compared with Y_2O_3 : Er^{3+} , Yb^{3+} .

2. Experimental

The $CaSc_2O_4$: 0.2% Er^{3+} , xYb^{3+} (x = 0%, 2%, 5%, 10% and 15%) powder samples were synthesized by high temperature solid state reaction [18]. The initial content of Yb³⁺ and Er³⁺ are calculated according to substitution for Sc³⁺ site, which can be expressed by the formula CaSc_{2-0.002-x}Er_{0.002}Yb_xO₄. The starting materials were high purity CaCO₃, Sc₂O₃, Er₂O₃ and Yb₂O₃. After a good mixing in an agate mortar with stoichiometric molar ratios, the powers were placed in a crucible with a lid, then sintered at 1500 °C for 4 h. The doped $Y_{2-0.002-0.15}Er_{0.002}Yb_{0.15}O_3$ powder for comparing with CaSc₂O₄ was prepared by firing precursors methods that have intense UCL than solid state reaction. Starting aqueous solutions Y(NO₃)₃, Yb(NO₃)₃ and Er(NO₃)₃ with corresponding mole ratios were mixed and stirred vigorously to form a homogeneous solution. The sample was obtained after being dried at 100 °C for 12 h and then pre-fired at 800 $^{\circ}$ C for 4 h, finally, sintered at 1600 $^{\circ}$ C for 6 h after following the intermediate grinding. Both Er³⁺ and Yb³⁺ are space homogeneous distribution for the equal probability on occupying site of the host lattice.

The phase purity and crystal structure of the powder samples were examined by X-ray diffraction (XRD) in a Bruker D8-Focus automatic diffractometer with Cu K α 1 radiation ($\lambda=0.15406$ nm). Step scans were performed from 20° to 75° 20 and step size of 0.02° with a count time of 0.1 s/step. The PL, photoluminescence excitation (PLE) and UCL spectra were measured using an EI-FS920 spectrometer with a xenon lamp as the excitation source for PL and PLE. A CW 980 nm laser diode with 330 mV was used as the excitation source for UCL. In fluorescence lifetime measurements, an optical parametric oscillator (OPO) was used as an excitation source, and the signals were detected by a Tektronix digital oscilloscope (TDS 3052).

3. Results and discussion

The structures characterized by the XRD patterns are shown in Fig. 1(a) for the samples with nominal compositions of CaSc₂O₄:0.2% Er³⁺, xYb³⁺ (x = 0%, 2%, 5%, 10%, 15%). It is obvious that all the diffraction peaks of the samples are matched well with the reported CaSc₂O₄ phase (JCPDS#20-0234), indicating the successful preparation of CaSc₂O₄ phase. The structure of CaSc₂O₄ has an orthorhombic CaFe₂O₄ structure with space group Pnam (No.62) and lattice constants a \neq b \neq c, α = β = γ = 90°, as is shown in Fig. 1(b). In this structure, Ca²⁺ is 8-fold and Sc³⁺ is 6-fold. CaSc₂O₄ contains two crystallographic Sc³⁺ sites with the similar average distance for Sc–O bond (2.1206 Å and 2.1226 Å).

Fig. 2 shows the PL spectra of $CaSc_2O_4$: $0.2\%~Er^{3+}$, xYb^{3+} upon Er^{3+} $^4F_{7/2}$ excitation at 492 nm. The characteristic emissions of Er^{3+} appear in the green (510–580 nm) and red (640–700 nm) spectral regions, which are originated from $^2H_{11/2}$, $^4S_{3/2} \rightarrow ^4I_{15/2}$ and $^4F_{9/2} \rightarrow ^4I_{15/2}$ transitions of Er^{3+} , respectively. It is noticed that the red emission intensities grow up relative to the green emissions with increasing concentration of Yb^{3+} . This is attributed to the CRB processes for populating $Er^{3+} ^4F_{9/2}$ [19], described as deexcitation from $Er^{3+} ^4S_{3/2}$ to $Er^{3+} ^4I_{13/2}$ by transferring energy to Yb^{3+} , followed by energy back transfer from the excited

 Yb^{3+} to the same Er^{3+} to promote the excitation from Er^{3+} $^4I_{13/2}$ to Er^{3+} $^4F_{9/2}$, as shown in Fig. 3. More importantly, it is found that the spectral distribution of the green emission changes with Yb^{3+} concentration. It is clear that the peak at 544 nm decreases and the peaks at 557 nm and 565 nm enhance relative to the main peak with the increase of Yb^{3+} concentration. It should be noted that the same behavior is also observed in Er^{3+} singly doped $CaSc_2O_4$ when Er^{3+} concentration is continuously increased. Considering the emission shape of Er^{3+} is mainly due to its local structure and the coordination number [20]. Therefore, the results indicate that there are two distinct distinguishable Er^{3+} centers and the number ratio of them varies with the dopants concentration. Here, the peak at 544 nm is assigned to one Er^{3+} center labeled as $Er^{3+}(I)$, and the peaks at 557 nm and 565 nm are assigned to the same Er^{3+} center labeled as $Er^{3+}(II)$.

In order to achieve the individual PL spectrum of the two Er³⁺ centers, the PLE spectra of CaSc₂O₄: 0.2% Er³⁺, 10% Yb³⁺ monitored at 544 nm of Er³⁺(I) and 565 nm of Er³⁺(II) are measured and displayed together in Fig. 4. The PLE spectra of the two centers are indeed difference, being helpful to determine the preferential excitation wavelength for each center. To obtain the PL spectrum of $Er^{3+}(I)$, we select the Yb^{3+} free sample $CaSc_2O_4$: 0.2% Er³⁺ because Er³⁺(I) dominates the spectrum in this sample (see Fig. 2). Similarly, we select highly Yb3+ doped sample CaSc₂O₄: 0.2% Er³⁺, 15% Yb³⁺ to obtain the PL spectrum of Er³⁺(II) because the emissions of Er³⁺(II) enhance rapidly on increasing Yb³⁺ concentration (see Fig. 2). Finally, the spectra of the green and red emissions of the two Er³⁺ centers are obtained individually using the excitation wavelength of 487 nm for $Er^{3+}(I)$ and of 488.2 nm for Er³⁺(II). Accordingly, the PL spectra in Fig. 2 are decomposed into $Er^{3+}(I)$ and $Er^{3+}(II)$, as shown in Fig. 5. The emission spectra of the two centers are considerably different. For instance, Er³⁺(I) appears a characteristic green emission line at 544 nm and Er³⁺(II) appears one at 565 nm with a red emission peak at 683 nm.

In Fig. 5, the emissions of Er³⁺(I) in the green region decreased with the increase of Yb³⁺, while the emissions of Er³⁺(II) in the same region enhanced with the increasing Yb³⁺ concentration up to 5% and decreases after that. The enhancement of the Er³⁺(II) in the green emissions means the increase of Er³⁺(II) centers, and the subsequent reduction of the green emission is attributed to luminescence quenching by Yb³⁺ through the cross-relaxation (CR). The CR is also the main reason for the monotonous decrease of the $Er^{3+}(I)$ in the green region on increasing x, while the reduction of $Er^{3+}(I)$ number is also suggested to be a reason for the intensity reduction of Er3+(I) centers in view of the increase of Er³⁺(II) centers for a fixed number of the total Er³⁺ ions. The red emissions of the two Er³⁺ centers also show different behaviors in Fig. 5. Emission intensities of Er³⁺(I) and Er³⁺(II) are obtained from the integral spectra and showed in Fig. 6. From Fig. 6, the R/G for $Er^{3+}(I)$ is enhanced by a factor of 50.8 with increasing Yb³⁺ concentration from 0 to 15%, but that for Er³⁺(II) is enhanced by only 2.3. This indicates that Er³⁺(I) has an more efficient CRB process than Er³⁺(II). The result is further supported by the observation of an efficient CR process of Er³⁺(I) based on the fluorescence decay.

Fig. 7 shows the decay curves of the green emission at different Yb³⁺ concentrations after direct excitation of the $^2H_{11/2}$ level at 525 nm for $\rm Er^{3+}(I)$ (a) and at 519 nm for $\rm Er^{3+}(II)$ (b). The two $\rm Er^{3+}$ centers exhibit a single exponential decay in the Yb³⁺ free sample CaSc₂O₄: 0.2% Er³⁺. The $^4S_{3/2}$ lifetime of Er³⁺(I) appears to be much longer than that of Er³⁺(II). With the increasing Yb³⁺ concentration, the decays become faster and nonexponential due to the CR. The efficiency (η_{CR}) of the CR can be calculated by

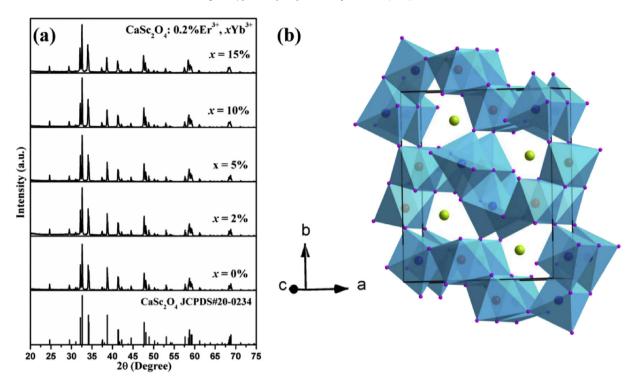


Fig. 1. (a) XRD patterns of $Ca_2Sc_2O_4$: 0.2% Er^{3+} , xYb^{3+} . The standard card (JCPDS#20-0234) for $Ca_2Sc_2O_4$ is also given for comparison; (b) Crystal structure of $CaSc_2O_4$ with coordination configurations of Ca^{2+} (green) and two crystallographic Sc^{3+} sites (red and blue). with the same coordination number of 6 and the similar average Sc-O bond length. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

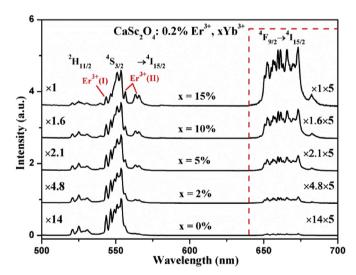


Fig. 2. PL spectra of CaSc₂O₄: 0.2% Er^{3+} , xYb^{3+} upon Er^{3+} $^4F_{7/2}$ excitation at 492 nm.

$$\eta_{CR} = 1 - \frac{\tau}{\tau_0} \tag{1}$$

where τ and τ_0 are the $^4S_{3/2}$ lifetimes of Er^{3+} in the presence and absence of Yb $^{3+}$, respectively. The $^4S_{3/2}$ lifetimes are defined as the area under the decay curves in Fig. 7. The lifetimes and the calculated CR efficiencies using Eq. (1) are listed in Table 1. It is presented that the CR efficiency of $Er^{3+}(I)$ is greater than $Er^{3+}(II)$. Hence, a remarkable increment of the R/G ratio for high Yb $^{3+}$ content in $Er^{3+}(I)$ rather than in $Er^{3+}(II)$ is understandable.

The lifetimes of the red emitting level ${}^4F_{9/2}$ of the two Er^{3+} centers are also evaluated. Fig. 8 shows the fluorescence decay

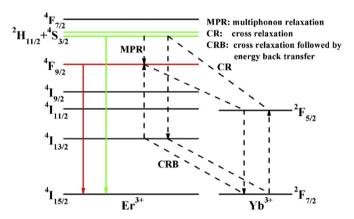


Fig. 3. Energy level diagram illustrating the CRB processes for populating the red emitting level ${}^4F_{9/2}$ from the green emitting level ${}^4F_{3/2}$ of Er^{3+} . (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

curves monitored at 665 nm (a) and 683 nm (b) after the $^4F_{9/2}$ states of the two Er^{3+} centers are both excited at 654 nm in $CaSc_2O_4$: 0.2% Er^{3+} , xYb^{3+} . The decay curves contain a slow and a fast component. With the increase of x, the slow component is reduced and the fast one is increased. In the decay patterns monitored at 683 nm, the fast component dominates the decay for high Yb^{3+} content. Furthermore, it is found that Fig. 7(a) and (b) appear the same decay time of the fast process and the slow process for each sample. Accordingly, it is suggested that the decay patterns are the consequences of the combination of the two Er^{3+} centers. Owing to the decrease of $Er^{3+}(I)$ centers and increase of $Er^{3+}(I)$ centers with the increasing x, the slow component and the fast component are attributed to $Er^{3+}(I)$ and $Er^{3+}(II)$, respectively. The monitored

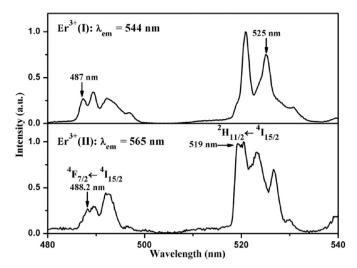


Fig. 4. PLE spectra of $CaSc_2O_4$: 0.2% Er^{3+} , 10% Yb^{3+} monitored at 544 nm of $Er^{3+}(I)$ and 565 nm of $Er^{3+}(II)$.

wavelength of 683 nm is a preferential wavelength for collecting ${\rm Er}^{3+}({\rm II})$ emission (see Fig. 5). Therefore, the decay patterns in Fig. 8(b) appear more fast components than in Fig. 8(a). It is noticed the decay patterns for monitored at 683 nm are also governed by slow components for low Yb³⁺ content. This is because the number of ${\rm Er}^{3+}({\rm II})$ centers is much less than that of ${\rm Er}^{3+}({\rm II})$ centers for low Yb³⁺ content, thus, more photons of ${\rm Er}^{3+}({\rm II})$ emission are collected.

The decay curves have been well fitted by a biexponential decay function. The obtained $^4S_{3/2}$ and $^4F_{9/2}$ lifetimes of the two centers are listed in Table 1. Compared with the $^4S_{3/2}$ lifetimes, a small shortening of the $^4F_{9/2}$ lifetime on increasing Yb $^{3+}$ concentration is observed. This is due to the weak coupling of Er^{3+} $^4F_{9/2}$ $^4I_{15/2}$ with Yb $^{3+}$ $^2F_{7/2}$ 2 $^2F_{5/2}$ [21]. One can find the fluorescence lifetime of $Er^{3+}(I)$ is always longer than that of $Er^{3+}(II)$ for both the green and red emissions. For instance, CaSc $_2$ O $_4$: 0.2% Er^{3+} has the $^4F_{9/2}$ lifetime of 64 μ s for $Er^{3+}(I)$ much longer than 8 μ s for $Er^{3+}(II)$. If the radiative lifetimes of the two centers are similar, it is therefore suggested that the red emission of $Er^{3+}(I)$ is more efficient than that of $Er^{3+}(II)$.

Since number of the $Er^{3+}(I)$ centers decreases and that of the $Er^{3+}(II)$ centers increases with increasing Yb^{3+} , we propose that $Er^{3+}(I)$ and $Er^{3+}(II)$ correspond to substitution for Ca^{2+} and Sc^{3+} sites, respectively. The explanations are as follows: Both Er^{3+} (r=0.945 Å for CN=8, r=0.868 Å for CN=6) ions are smaller than Ca^{2+} (r=1.12 Å for CN=8) and bigger than Sc^{3+} (r=0.745 Å for CN=6), it is expected that Er^{3+} and Yb^{3+} ions could preferentially occupy Ca^{2+} site. However, further occupation could be restricted by the charge difference between Er^{3+} , Yb^{3+} ions and Ca^{2+} ions, owing to a low solubility of Er^{3+} and Yb^{3+} ions at Ca^{2+} sites. From this viewpoint, continuously increase Yb^{3+} content could saturate the replacement of Ca^{2+} site and it thus forces more and more Er^{3+} ions to occupy Er^{3+} site. The crystal structure of Er^{3+} and Er^{3+} in $Er^$

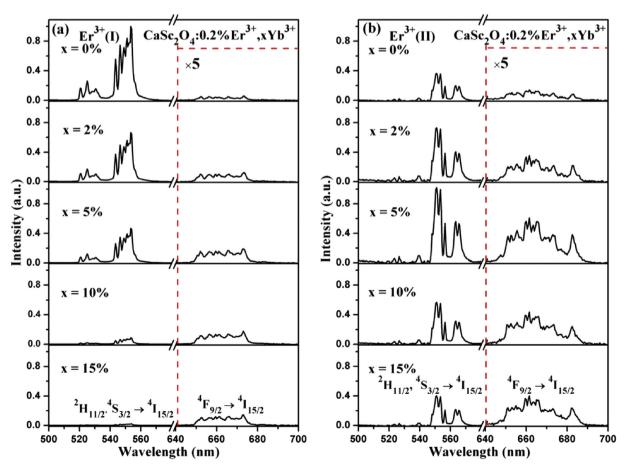


Fig. 5. Emission spectra of Ei³⁺(I) center (a) and Ei³⁺(II) center (b) decomposed from the spectra in Fig. 2 for CaSc₂O₄: 0.2% Ei³⁺, xYb³⁺. The spectra are normalized for each center.

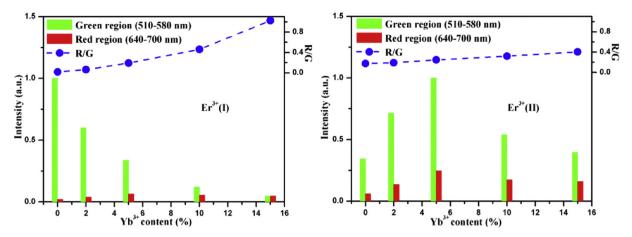


Fig. 6. R/G for Er3+(I) centers (a) and Er3+(II) centers (b) are represented by the right axis. The green bar and the red bar indicate the emission intensity of the green (510–580 nm) spectra region and the red (640–700 nm) spectra region, respectively. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

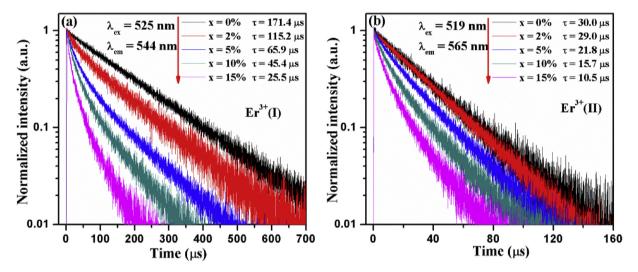


Fig. 7. Green fluorescence decay curves of the $Er^{3+}(I)$ (a) and $Er^{3+}(II)$ (b) in $CaSc_2O_4$: 0.2% Er^{3+} , xYb^{3+} .

Table 1 The fluorescence lifetimes of Er^{3+} and the calculated CR efficiencies for $CaSc_2O_4$: $0.2\%Er^{3+}$, xYb^{3+} .

x	Green ⁴ S _{3/2}				Red ⁴ F _{9/2}	
	$Er^{3+}(I)$		Er ³⁺ (II)		Er ³⁺ (I)	Er ³⁺ (II)
	τ (μs)	η _{CR} (%)	τ (μs)	η _{CR} (%)	τ (μs)	τ (μs)
0	171.4	0	30.0	0	64.0	8.0
0.02	115.2	32.8	29.0	3.1	63.5	7.5
0.05	65.9	61.6	21.8	27.1	58.1	7.0
0.10	45.4	73.5	15.7	47.5	55.0	6.0
0.15	25.5	85.0	10.5	64.9	50.8	5.2

and 2.1226 Å). Thus, Er^{3+} ions on the two Sc^{3+} sites may exhibit spectrally unresolved luminescence using the measurement conditions of this work. Considering the average distance for Ca–O bond (2.4 Å) is much longer than that for Sc–O bond (2.1 Å), the $Er^{3+}(I)$ center at Ca^{2+} site experiences low local phonon vibration with respect to $Er^{3+}(II)$. Accordingly, the $Er^{3+}(I)$ undergoes slower multiphonon relaxation and longer fluorescence lifetime than $Er^{3+}(II)$.

Fig. 9 shows the UCL spectra for $CaSc_2O_4$: $0.2\%Er^{3+}$, xYb^{3+} (x = 0%, 2%, 5%, 10% and 15%) upon 980 nm excitation. Each

spectrum is decomposed into ${\rm Er^{3+}(I)}$ emission and ${\rm Er^{3+}(II)}$ emission. It is clearly demonstrated that ${\rm Er^{3+}(I)}$ governs the UCL for the low concentration of ${\rm Yb^{3+}}$ and ${\rm Er^{3+}(II)}$ gradually becomes pronounced with the increase of ${\rm Yb^{3+}}$ concentration, reflecting the number change of the two centers. At the high doping content of ${\rm Yb^{3+}}$, the UCL is dominated by the red emission due to strong CRB processes in energy transfer upconversion [19]. Meanwhile, ${\rm Er^{3+}(I)}$ still makes the main contribution to the UCL, reflecting the advantage of a long ${}^4{\rm F_{9/2}}$ lifetime of ${\rm Er^{3+}(I)}$. Considering the ${}^4{\rm F_{9/2}}$ lifetime (64 μ s) is also longer than that (24 μ s) of ${\rm Er^{3+}}$ in ${\rm Y_2O_3}$: 0.2%

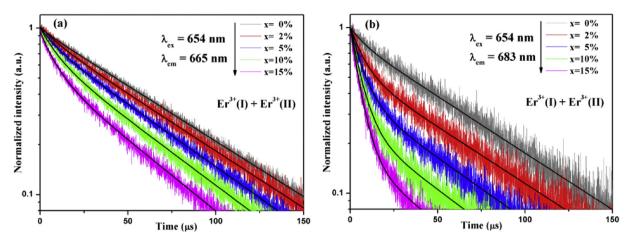


Fig. 8. Red fluorescence decay curves monitored at 665 nm (a) and 683 nm (b) after direct excitation of the 4F_{9/2} level at 654 nm in CaSc₂O₄: 0.2%Er³⁺, xYb³⁺. The fitting data (black solid) given by a biexponential decay function are also presented.

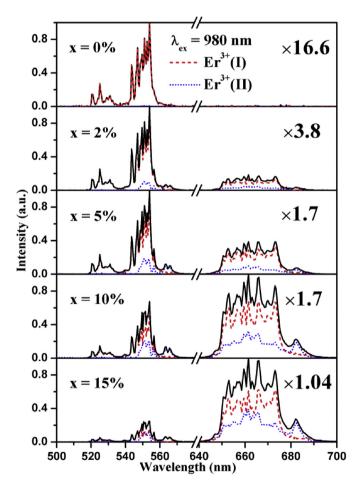


Fig. 9. UCL spectra upon 980 nm excitation for $CaSc_2O_4$: $0.2\%Er^3+$, xYb^3+ . The individual emission of $Er^3+(I)$ (red dashed) and $Er^3+(II)$ (blue dotted) are presented. (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article.)

 ${\rm Er}^{3+}$ [19], To compare the UCL intensities in the two hosts is a great interest to us.

Fig. 10 shows the UCL spectra of $CaSc_2O_4$: 0.2% Er^{3+} , 15% Yb^{3+} and Y_2O_3 : 0.2% Er^{3+} , 15% Yb^{3+} under 980 nm excitation. The same fractional doping concentration for the two hosts corresponds to

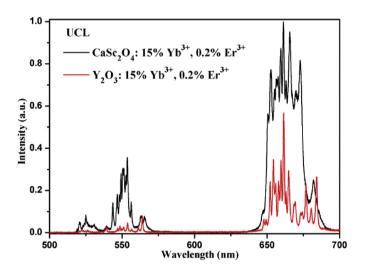


Fig. 10. UCL spectra of $CaSc_2O_4$: 15% Yb^{3+} , 0.2% Er^{3+} and Y_2O_3 : 15% Yb^{3+} , 0.2% Er^{3+} under 980 nm excitation.

the similar number of dopants per-volume, being convenient for UCL intensity comparison. From Fig. 10, the area emission intensity for $CaSc_2O_4$ is observed to be 4 times as that for Y_2O_3 . One of the reasons for this result can be attributed to the long lifetime of the red emitting level of Er^{3+} (I) in $CaSc_2O$. Another reason is perhaps that the absorption cross section of Yb^{3+} in $CaSc_2O_4$ is larger than in Y_2O_3 [9].

4. Conclusions

In conclusion, we have prepared $CaSc_2O_4$: Er^{3+} , xYb^{3+} upconverting phosphor by a conventional high temperature solid-state reaction. By compared the PL spectra of $Er^{3+}(I)$ and $Er^{3+}(II)$ on increasing Yb^{3+} concentration, two luminescent centers $Er^{3+}(I)$ and $Er^{3+}(II)$ are observed, which substitute for Ca^{2+} site and Sc^{3+} site, respectively. The $Er^{3+}(I)$ centers make the main contribution to the UCL in the range of Yb^{3+} concentration of this work attributed to efficient emissions of the $Er^{3+}(I)$ centers for the long lifetimes of $Er^{3+}(I)$ both on the green and red emitting levels. Moreover, upconversion luminescence in $CaSc_2O_4$: 0.2% Er^{3+} , 15% Yb^{3+} is 4 times as strong as that in Y_2O_3 : 0.2% Er^{3+} , 15% Yb^{3+} .

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