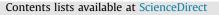
ELSEVIER



# **Ceramics** International



journal homepage: www.elsevier.com/locate/ceramint

# Highly spectrum-selective near-band-edge ultraviolet photodiode based on indium oxide with dipole-forbidden bandgap transition



Yanan Huang<sup>a</sup>, Yongfeng Li<sup>a,b,\*</sup>, Rui Deng<sup>c</sup>, Bin Yao<sup>a,b,\*</sup>, Zhanhui Ding<sup>a</sup>, Ligong Zhang<sup>d</sup>, Haifeng Zhao<sup>d</sup>, Zhenzhong Zhang<sup>d</sup>, Lei Liu<sup>d</sup>, Yingrui Sui<sup>e</sup>

<sup>a</sup> State Key Lab of Superhard Material, College of Physics, Jilin University, Changchun 130012, PR China

<sup>b</sup> Key Laboratory of Physics and Technology for Advanced Batteries (Ministry of Education), College of Physics, Jilin University, Changchun 130012, PR China

<sup>c</sup> School of Materials Science and Engineering, Changchun University of Science and Technology, Changchun 130022, PR China

<sup>d</sup> State Key Lab of Excited State Processes, Changchun Institute of Optics, Fine Mechanics and Physics, Chinese Academy of Sciences,

Changchun 130033, PR China

e Key Laboratory of Functional Materials Physics and Chemistry of the Ministry of Education, Jilin Normal University, Siping 136000, Jilin, PR China

#### ARTICLE INFO

Article history: Received 14 January 2016 Received in revised form 27 January 2016 Accepted 29 January 2016 Available online 16 February 2016

Keywords: Indium oxide Dipole-forbidden rule Photoluminescence Ultraviolet photodiode Photoresponse

#### ABSTRACT

We reported a highly spectrum-selective ultraviolet photodiode based on  $In_2O_3$  with dipole-forbidden bandgap transition. The near-band-edge ultraviolet emission and absorption were observed in the hybrid  $In_2O_3$  films with the  $In_2O_3$  nanocrystals embedded into the amorphous  $In_2O_3$  matrix, indicating that the dipole-forbidden rule of bulk  $In_2O_3$  is broken. The hybrid  $In_2O_3$  film was deposited on the p-GaN/sapphire wafer to form an  $In_2O_3/p$ -GaN heterojunction photodiode. The photodiode showed an obvious rectifying behavior in a current–voltage measurement and a narrow-band ultraviolet photoresponse at the near-band-edge region under back-illumination conditions. Electronic structure calculations based on the first-principles method demonstrate that the breaking of dipole-forbidden transition rule is derived from the surface states of  $In_2O_3$  nanocrystals. Our results suggest that tailoring the  $In_2O_3$  nanocrystalline structure is an effective route to achieving novel optical properties and applying these properties to the ultraviolet optoelectronic field.

© 2016 Elsevier Ltd and Techna Group S.r.l. All rights reserved.

# 1. Introduction

Wide-bandgap oxides have attracted much attention due to their excellent properties and functionalities [1–13]. Among these oxides, indium oxide  $(In_2O_3)$  is extensively applied in the fields of solar cells, liquid crystal displays and photovoltaic devices, due to its outstanding properties of combining high transparency in the visible-spectrum range with high electrical conductivity [14-21]. Owing to the dipole-forbidden nature of the band-edge quantum states of In<sub>2</sub>O<sub>3</sub>, there exists an energy difference between the fundamental bandgap of  $\sim$ 2.9 eV and the optical bandgap of  $\sim$  3.8 eV [22–24]. The symmetry properties of the conductionband minimum (CBM) and valence-band maximum (VBM) states of the In<sub>2</sub>O<sub>3</sub> prohibit the near-band-edge (NBE) transition, involving the process of light emission and absorption. Therefore, it is commonly believed that In<sub>2</sub>O<sub>3</sub> is not a suitable light emitter and absorber in the NBE region (near the fundamental bandgap energy), which hinders its potential application in the ultraviolet

E-mail addresses: liyongfeng@jlu.edu.cn (Y. Li), binyao@jlu.edu.cn (B. Yao).

(UV) optoelectronic field, such as photodiodes (PDs) and lightemitting diodes (LEDs). Nevertheless, recent research suggests that the dipole-forbidden rule can be broken and the strong NBE UV emission was observed in the nanostructural  $In_2O_3$  [25–28]. Therefore,  $In_2O_3$  nanoengineering is a suitable route to break dipole-forbidden rule and realize UV emission/absorption at the NBE region, which can be used to fabricate high-efficiency UV light emitting and detecting devices.

In this paper, we fabricated the hybrid  $In_2O_3$  films with the  $In_2O_3$  nanocrystals embedded into the amorphous matrix. Photoluminescence (PL) and optical absorption properties of the hybrid  $In_2O_3$  films were investigated in detail. The hybrid  $In_2O_3$  film was deposited on p-GaN to form a heterojunction photodiode. A narrow-band UV photoresponse at the NBE region under back-illumination conditions was observed. The physical mechanism of the breaking of dipole-forbidden rule in the  $In_2O_3$  nanocrystals is also discussed in detail through first-principles calculations.

#### 2. Experimental and first-principles calculations details

The  $In_2O_3$  thin films were deposited on the quartz substrates at room temperature using pure argon (Ar) as the working gas by

<sup>\*</sup> Corresponding authors at: State Key Lab of Superhard Material, College of Physics, Jilin University, Changchun 130012, PR China.

http://dx.doi.org/10.1016/j.ceramint.2016.01.206

<sup>0272-8842/© 2016</sup> Elsevier Ltd and Techna Group S.r.l. All rights reserved.

radio frequency (rf) magnetron sputtering method. Commercial available high-purity  $In_2O_3$  target (purity > 99.99%) with stoichiometric proportion was used in our experiments. The vacuum chamber was evacuated to a base pressure of  $10^{-4}$  Pa before the film deposition and the sputtering pressure was controlled to 0.1 Pa. In order to wipe off impurities on the surface of the  $In_2O_3$ target, the target was pre-sputtered by Ar gas for 10 min before the In<sub>2</sub>O<sub>3</sub> layer was deposited on the substrate. The growth process of the In<sub>2</sub>O<sub>3</sub> layer lasted for one hour. The as-grown In<sub>2</sub>O<sub>3</sub> film was annealed at 400 °C in air for 30 min in a horizontal quartz tube furnace. For the preparation of In<sub>2</sub>O<sub>3</sub>-based heterojunction photodiode, the In<sub>2</sub>O<sub>3</sub> laver was first deposited on the commercial available p-type GaN/sapphire wafer at room temperature and then was annealed at 400 °C in air. The Ni/Au electrodes were deposited through a shadow mask on the p-type GaN layer and served as the p-type electrode. The indium metal was sintered on the  $In_2O_3$  layer and served as the n-type electrode.

The crystal structure characterizations were performed by using X-ray diffraction (XRD) with Cu K $\alpha$  radiation of 1.5406 Å. The surface morphologies and compositions were characterized and recorded using a field-emission scanning electron microscope (FESEM) with an energy dispersive X-ray spectrum (EDS) analyzer. A high-resolution transmission electron microscope (HRTEM) was used to examine the crystalline structure of the hybrid In<sub>2</sub>O<sub>3</sub> thin films. The optical absorption spectra were recorded using an UVvis-near-IR spectrophotometer. The PL measurements were performed using a He-Cd laser with a 325 nm line as the excitation source. The current-voltage curves were measured at room temperature in order to further verify the formation of the p-n heterojunction. The spectral response of the In<sub>2</sub>O<sub>3</sub>-based heterojunction photodiode was recorded using the 150 W Xe lamp, monochromator, chopper and lock-in amplifier. The illumination light is shed onto the heterojunction from the p-GaN side.

First-principles calculations of the electronic structures were carried out using the density functional theory (DFT) as implemented in the Vienna ab-initio simulation package (VASP) code with the projector augmented wave (PAW) potentials [29,30]. The generalized gradient approximation (GGA) to the exchange-correlation functional was used. The cutoff energy for the plane-wave basis set is 500 eV. For the indium atoms, d states were treated as valence states. For the bulk  $In_2O_3$ , a 40-atom supercell with bixbyite structure was used in the calculations on the band structures and optical properties. To integrate over the Brillouin zone (BZ), a  $2 \times 2 \times 2k$ -point mesh was used. An  $In_2O_3$  quantum dot (QD) with a diameter of 1.5 nm, including 55 indium and 84 oxygen atoms, is cut from the bixbyite bulk  $In_2O_3$ .

# 3. Results and discussion

Fig. 1a shows the typical XRD patterns of as-grown and 400 °C annealed In<sub>2</sub>O<sub>3</sub> films deposited on quartz substrates. No diffraction peak is observed for the as-grown In<sub>2</sub>O<sub>3</sub> film, indicating an amorphous structure. For the 400 °C annealed In<sub>2</sub>O<sub>3</sub> film, there exist weak diffraction peaks and the matching of observed  $2\theta$ values with the standard In<sub>2</sub>O<sub>3</sub> diffraction data confirms that the annealed film is crystallized with a cubic structure. To further check the crystal structure after being annealed, we performed the TEM measurement. The TEM image of the In<sub>2</sub>O<sub>3</sub> film after being annealed is shown in Fig. 1b. It can be seen that the In<sub>2</sub>O<sub>3</sub> nanocrystals are embedded in the amorphous matrix, indicating a hybrid In<sub>2</sub>O<sub>3</sub> nanocrystals/amorphous film. The nanocrystal size is estimated to be several nanometers. The surface and cross-sectional SEM images of the annealed In<sub>2</sub>O<sub>3</sub> thin film are shown in Fig. 1c and d, respectively. It is observed that the film is compact with a thickness of  $\sim$  1.2  $\mu$ m. In addition, we also examined the proportion of indium and oxygen elements using EDS analyzer. The indium and oxygen compositions are 41.28 at% and 58.72 at% for the as-grown film, as well as 41.12 at% and 58.88 at% for the annealed film, respectively, suggesting that the stoichiometric proportions of indium and oxygen elements of the films are slightly larger than 2:3.

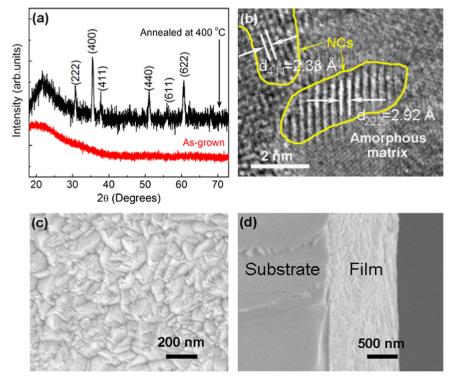
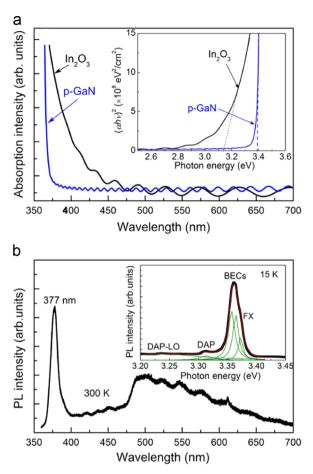


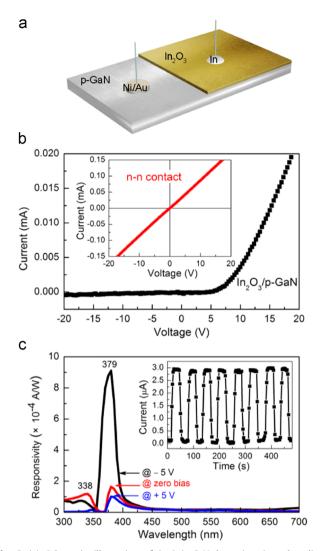
Fig. 1. (a) XRD patterns of the as-grown and 400 °C annealed In<sub>2</sub>O<sub>3</sub> thin films grown on quartz substrates. (b) TEM image, (c) surface and (d) cross-sectional SEM images of the annealed In<sub>2</sub>O<sub>3</sub> thin film.



**Fig. 2.** (a) Optical absorption spectrum of the 400 °C annealed  $In_2O_3$  thin film grown on quartz substrate. The inset in (a) shows the determination of the corresponding optical bandgap. The optical absorption spectrum of the p-type GaN wafer used for fabricating the photodiode is also shown in (a). (b) Room temperature PL spectrum of the 400 °C annealed  $In_2O_3$  thin film grown on quartz substrate. The inset in (b) shows the corresponding 15 K PL spectrum.

To determine the optical properties of the annealed In<sub>2</sub>O<sub>3</sub> film, we performed the optical absorption spectrum measurement, as shown in Fig. 2a. A strong band tail absorption in the range of 370-450 nm is observed for the annealed In<sub>2</sub>O<sub>3</sub> film. According to the relationship between absorption coefficient  $\alpha$  and photon energy  $h\nu$ , the optical bandgap is determined to be 3.14 eV, as shown in the inset of Fig. 2a, which is close to the fundamental bandgap of bulk  $In_2O_3$  (2.9 eV) [2] and much lower than the widely quoted optical bandgap of 3.75 eV [31]. This result indicates that the dipole-forbidden rule of bulk In<sub>2</sub>O<sub>3</sub> is broken in the annealed In<sub>2</sub>O<sub>3</sub> film with the nanocrystals embedded in the amorphous matrix. The optical absorption spectrum of the p-GaN substrate is also shown in Fig. 2a for afterwards clarifying the origin of the spectral response in the In<sub>2</sub>O<sub>3</sub>/p-GaN heterojunction. The optical bandgap of the p-GaN is determined to be 3.4 eV, which is consistent with the previous reports [32,33].

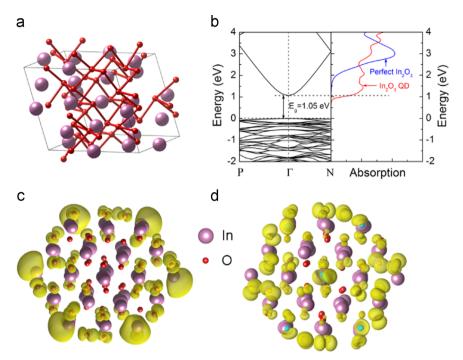
We also checked the room temperature PL spectra of the annealed  $In_2O_3$  film, as shown in Fig. 2b. A strong and sharp UV emission peak at 377 nm (3.289 eV) is observed, indicating that the dipole-forbidden rule of bulk  $In_2O_3$  is broken [2,34]. This result is consistent with the optical absorption spectra. A weak visible emission band is also observed, which is caused by indium interstitial [35]. To investigate the origin of the UV peak, we performed the low temperature PL measurement. The inset in Fig. 2b shows the corresponding 15 K PL spectrum in the UV region, which is similar with the results reported by Wei et al. [25]. There exist five peaks at 3.371, 3.362, 3.357, 3.317 and 3.237 eV by fitting the PL



**Fig. 3.** (a) Schematic illustration of  $In_2O_3/p$ -GaN heterojunction photodiode. (b) Current–voltage curve of the  $In_2O_3/p$ -GaN heterojunction. The inset in (b) shows the *I*–*V* characteristic between two indium contacts on the  $In_2O_3$  film. (c) Spectral response of the  $In_2O_3/p$ -GaN heterojunction under various biasing. The inset in (c) shows the time-dependent photocurrent at the bias of -5 V when a 380 nm light irradiates on the device with periodical turning on and off.

data with five sub-peaks. The peaks at 3.371, 3.317 and 3.237 eV are derived from the radiative recombination of free-exciton (FX), donor–acceptor pair (DAP) and its first-order longitudinal optical (LO)-phonon replica, respectively [36]. There has been no clarity on the origin of the two peaks at 3.362 and 3.357 eV, but Wei et al. tentatively assigned them to the radiative recombination of bound-exciton-complex (BEC) [25].

To explore the possibility of applying NBE optical properties of  $In_2O_3$  film in the optoelectronics field, we deposited the  $In_2O_3$  film on the p-GaN substrate at room temperature and followed an annealing process at 400 °C to form the  $In_2O_3/p$ -GaN heterojunction. The  $In_2O_3$ -based photodiode is fabricated from the heterojunction and its structure is shown in Fig. 3a. Fig. 3b shows the current–voltage (*I–V*) characteristics of the photodiode in darkness at room temperature. The  $In_2O_3/p$ -GaN heterojunction shows an obvious rectifying behavior, indicating the formation of a p–n junction diode. The turn-on voltage is 6.2 V for the heterojunction. It is known that series resistance ( $R_s$ ) and ideality factor (n) are very important parameters to characterize performance of diode, which can be calculated using the equation  $dV/d(\ln I)=nkT/q+IR_s$ . The obtained values of the series resistance and the ideality factor



**Fig. 4.** Conceptual illustration of breaking the dipole-forbidden transition rule in an  $In_2O_3$  quantum dot (QD). (a) Primitive cell of bixbyite  $In_2O_3$ . Red (small) and purple (large) balls represent oxygen and indium atoms, respectively. (b) Band structure of bulk  $In_2O_3$  (left) and optical absorption spectra of bulk  $In_2O_3$  and  $In_2O_3$  QD (right) calculated using generalized gradient approximation. Partial charge densities of (c) lowest unoccupied molecular orbital and (d) highest occupied molecular orbital of an  $In_2O_3$  QD with a diameter of 1.5 nm. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

are  $4.0 \times 10^5 \Omega$  and 3.43, respectively, by fitting the *I*–*V* data using the equation. The large series resistance is attributed to the high density structural defects which serve as the recombination centers and the physical contact between the two layers. The high turn-on voltage is attributed to the high series resistance. This can be caused by the physical contact between In<sub>2</sub>O<sub>3</sub> and GaN, and the high-density structural defects which serve as the trap-assisted generation-recombination centers [37]. The inset of Fig. 3b shows the *I*–*V* plots from the In-n-In<sub>2</sub>O<sub>3</sub> contact. The linear trend indicated a good ohmic contact of indium electrodes on the n-In<sub>2</sub>O<sub>3</sub> film, and implied that the rectifying behavior originates from the p–n junction instead of the Schottky contacts.

Fig. 3c shows the spectral response of the In<sub>2</sub>O<sub>3</sub>/p-GaN heterojunction photodiode under zero, forward and reverse bias of 5 V. There are two photoresponse peaks under zero bias condition: one peak of  $1.6 \times 10^{-4}$  A/W at 379 nm and another peak of  $1.2 \times 10^{-4}$  A/W at 338 nm. Compared with the optical bandgap of the In<sub>2</sub>O<sub>3</sub> film and p-GaN substrate, the strong and weak response peaks are derived from the In<sub>2</sub>O<sub>3</sub> layer and p-GaN substrate, respectively. When a forward bias of 5 V was applied, the photoresponse peaks became weaker. When a reverse bias of 5 V was applied, the peak at 379 nm significantly became strong, and the response peak reached up to  $9.1 \times 10^{-4}$  A/W. It is noted that the narrow response peak at 379 nm has a full width at half maximum of only 21 nm, suggesting that the responsivity of the photodiode is highly spectrum-selective. The inset in Fig. 3c shows the timedependent photocurrent of the photodiode at the reverse bias of 5 V when a 380 nm light irradiates on the device with periodical turning on and off. The photocurrent increases to 3.0 µA and decreases to initial value, respectively, as the light was periodically turned on and off, suggesting the excellent reproducible characteristics.

We finally elucidate why the dipole-forbidden transition rule can be broken in the  $In_2O_3$  nanocrystals using first-principles calculations. Fig. 4a and b shows the crystal structure of bulk bixbyite  $In_2O_3$  primitive cell and the corresponding band

structure, respectively. The calculated fundamental bandgap of the bulk In<sub>2</sub>O<sub>3</sub> is 1.05 eV. It should be pointed that GGA severely underestimates the bandgap of oxide materials. However, the wavefunction characters at the band edges cannot be significantly changed by the GGA calculation and the characters of the NBE optical transitions are not affected by the GGA bandgap error. Therefore, the underestimation of bandgap does not affect our discussion on the results. The calculated optical absorption spectra of the perfect  $In_2O_3$  and  $In_2O_3$  OD are shown in Fig. 4b. The onset of the optical absorption edge of the perfect In<sub>2</sub>O<sub>3</sub> is much higher than the fundamental bandgap, indicating that the band-edge transition is not allowed. For the In<sub>2</sub>O<sub>3</sub> QD, the onset of the optical absorption edge is at the fundamental gap, suggesting that the fundamental gap transition becomes allowed, namely, the optical transition between the highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) is allowed due to the surface states breaking the symmetry. Fig. 4c and d shows the partial charge densities of LUMO and HOMO of the In<sub>2</sub>O<sub>3</sub> QD respectively. These charge densities are mainly distributed on the surface of the QD, indicating that breaking forbidden transition between LUMO and HOMO is derived from the surface defects, e.g. dangling bonds. Therefore, it is well understood why the band-edge emission/absorption is recovered in the In<sub>2</sub>O<sub>3</sub> nanocrystals.

# 4. Conclusions

In summary, a hybrid  $In_2O_3$  nanocrystals/amorphous film was deposited on quartz substrate by magnetron sputtering technique combining with post-annealing processing. The NBE UV emission and absorption were realized in the hybrid  $In_2O_3$  film, suggesting that the nanocrystals/amorphous hybrid structure can alter the band symmetry and break the quantum mechanical dipole-forbidden transition rule. Using this approach, we also realized the  $In_2O_3$ -based photodiode with the highly spectrum-selective UV responsivity in the NBE region. Our results suggest that tailoring  $In_2O_3$  nanostructure is an effective route to achieving novel optical properties and applying these properties to the UV optoelectronic field.

### Acknowledgments

This work is supported by the National Natural Science Foundation of China under Grant nos. 10874178,11074093, 61205038, 11274135 and 61505067, Specialized Research Fund for the Doctoral Program of Higher Education under Grant no. 20130061130011, Ph.D. Programs Foundation of Ministry of Education of China under Grant no. 20120061120011, Natural Science Foundation of Jilin province under Grant no. 201115013, and National Fund for Fostering Talents of Basic Science under Grant no. J1103202.

#### References

- M. Jain, J.R. Chelikowsky, S.G. Louie, Quasiparticle excitations and charge transition levels of oxygen vacancies in hafnia, Phys. Rev. Lett. 107 (2011) 216803.
- [2] A. Walsh, J.L.F. Da Silva, S.-H. Wei, C. Körber, A. Klein, L.F.J. Piper, A. DeMasi, K. E. Smith, G. Panaccione, P. Torelli, D.J. Payne, A. Bourlange, R.G. Egdell, Nature of the band gap of In<sub>2</sub>O<sub>3</sub> revealed by first-principles calculations and X-ray spectroscopy, Phys. Rev. Lett. 100 (2008) 167402.
- [3] D.C.La.J.W. Hemsky, Residual native shallow donor in ZnO, Phys. Rev. Lett. 82 (1999) 2552–2555.
- [4] Y. Huang, Y. Li, B. Yao, Z. Ding, R. Deng, L. Zhang, H. Zhao, A facile route to realize ultraviolet emission in a nano-engineered SnO<sub>2</sub>-based light-emitting diode, J. Phys. D: Appl. Phys. 48 (2015) 465103.
- [5] W. Liu, B. Yao, Y. Li, B. Li, C. Zheng, B. Zhang, C. Shan, Z. Zhang, J. Zhang, D. Shen, Annealing temperature dependent electrical and optical properties of ZnO and MgZnO films in hydrogen ambient, Appl. Surf. Sci. 255 (2009) 6745–6749.
- [6] Y. Li, W. Yin, R. Deng, R. Chen, J. Chen, Q. Yan, B. Yao, H. Sun, S.-H. Wei, T. Wu, Realizing a SnO<sub>2</sub>-based ultraviolet light-emitting diode via breaking the dipole-forbidden rule, NPG Asia Mater. 4 (2012) e30.
- [7] Y. Li, R. Deng, W. Lin, Y. Tian, H. Peng, J. Yi, B. Yao, T. Wu, Electrostatic tuning of Kondo effect in a rare-earth-doped wide-band-gap oxide, Phys. Rev. B 87 (2013) 155151.
- [8] Y.F. Li, H.L. Pan, B. Yao, R. Deng, Y. Xu, J.C. Li, L.G. Zhang, H.F. Zhao, D.Z. Shen, T. Wu, Hole-mediated ferromagnetic enhancement and stability in Cu-doped ZnOS alloy thin films, J. Phys. D: Appl. Phys. 45 (2012) 075002.
- [9] B. Zhang, B. Yao, S. Wang, Y. Li, C. Shan, J. Zhang, B. Li, Z. Zhang, D. Shen, Influence of Zn/O ratio on structural, electrical and optical properties of ZnO thin films fabricated by plasma-assisted molecular beam epitaxy, J. Alloy. Compd. 503 (2010) 155–158.
- [10] Y. Li, R. Deng, B. Yao, G. Xing, D. Wang, T. Wu, Tuning ferromagnetism in Mg<sub>x</sub> Zn<sub>1-x</sub>O thin films by band gap and defect engineering, Appl. Phys. Lett. 97 (2010) 102506.
- [11] H.Y. Peng, Y.F. Li, W.N. Lin, Y.Z. Wang, X.Y. Gao, T. Wu, Deterministic conversion between memory and threshold resistive switching via tuning the strong electron correlation, Sci. Rep. 2 (2012) 442.
- [12] B.Y. Zhang, B. Yao, Y.F. Li, Z.Z. Zhang, B.H. Li, C.X. Shan, D.X. Zhao, D.Z. Shen, Investigation on the formation mechanism of p-type Li–N dual-doped ZnO, Appl. Phys. Lett. 97 (2010) 222101.
- [13] W.J. Maeng, D.-W. Choi, J. Park, J.-S. Park, Atomic layer deposition of highly conductive indium oxide using a liquid precursor and water oxidant, Ceram.

Int. 41 (2015) 10782-10787.

- [14] A. Dixit, R.P. Panguluri, C. Sudakar, P. Kharel, P. Thapa, I. Avrutsky, R. Naik, G. Lawes, B. Nadgorny, Robust room temperature persistent photoconductivity in polycrystalline indium oxide films, Appl. Phys. Lett. 94 (2009) 252105.
- [15] H.-M. Lee, S.-B. Kang, K.-B. Chung, H.-K. Kim, Transparent and flexible amorphous In-Si-O films for flexible organic solar cells, Appl. Phys. Lett. 102 (2013) 021914.
- [16] J.-H. Lim, D.-K. Hwang, H.-S. Kim, J.-Y. Oh, J.-H. Yang, R. Navamathavan, S.-J. Park, Low-resistivity and transparent indium-oxide-doped ZnO ohmic contact to p-type GaN, Appl. Phys. Lett. 85 (2004) 6191.
- [17] H.Y. Yang, S.F. Yu, H.K. Liang, T.P. Chen, J. Gao, T. Wu, Electroluminescence from n-In<sub>2</sub>O<sub>3</sub>:Sn randomly assembled nanorods/p-SiC heterojunction, Opt. Express 18 (2010) 15585–15590.
- [18] J. Gao, O.I. Lebedev, S. Turner, Y.F. Li, Y.H. Lu, Y.P. Feng, P. Boullay, W. Prellier, G. van Tendeloo, T. Wu, Phase selection enabled formation of abrupt axial heteroiunctions in branched oxide nanowires. Nano Lett. 12 (2011) 275–280.
- [19] X. Liang, G. Jin, F. Liu, X. Zhang, S. An, J. Ma, G. Lu, Synthesis of In<sub>2</sub>O<sub>3</sub> hollow nanofibers and their application in highly sensitive detection of acetone, Ceram. Int. 41 (2015) 13780–13787.
- [20] G. Korotcenkov, I. Boris, V. Brinzari, S.H. Han, B.K. Cho, Y.N. Lychkovsky, In<sub>2</sub>O<sub>3</sub>:Ga and In<sub>2</sub>O<sub>3</sub>:P-based one-electrode gas sensors: comparative study, Ceram. Int. 41 (2015) 7478–7488.
- [21] Q. Liu, W. Zhang, R. Liu, G. Mao, Controlled synthesis of monodispersed sub-50 nm nanoporous In<sub>2</sub>O<sub>3</sub> spheres and their photoelectrochemical performance, Eur. J. Inorg. Chem. 2015 (2015) 845–851.
- [22] Y. Ohhata, F. Shinoki, S. Yoshida, Optical properties of rf reactive sputtered tindoped In<sub>2</sub>O<sub>3</sub> films, Thin Solid Films 59 (1979) 255–261.
- [23] I. Hamberg, C.G. Granqvist, K.F. Berggren, B.E. Sernelius, L. Engström, Band-gap widening in heavily Sn-doped In<sub>2</sub>O<sub>3</sub>, Phys. Rev. B 30 (1984) 3240–3249.
- [24] V.T. Agekyan, Spectroscopic properties of semiconductor crystals with direct forbidden energy gap, Phys. Status Solidia 43 (1977) 11–42.
- [25] Z.P. Wei, D.L. Guo, B. Liu, R. Chen, L.M. Wong, W.F. Yang, S.J. Wang, H.D. Sun, T. Wu, Ultraviolet light emission and excitonic fine structures in ultrathin single-crystalline indium oxide nanowires, Appl. Phys. Lett. 96 (2010) 031902.
- [26] H. Zhou, W. Cai, L. Zhang, Photoluminescence of indium-oxide nanoparticles dispersed within pores of mesoporous silica, Appl. Phys. Lett. 75 (1999) 495.
- [27] D. Yu, S.H. Yu, S. Zhang, J. Zuo, D. Wang, Y.T. Qian, Metastable hexagonal In<sub>2</sub>O<sub>3</sub> nanofibers templated from InOOH nanofibers under ambient pressure, Adv. Funct. Mater. 13 (2003) 497–501.
- [28] M. Shi, F. Xu, K. Yu, Z. Zhu, J. Fang, Controllable synthesis of In<sub>2</sub>O<sub>3</sub> nanocubes, truncated nanocubes, and symmetric multipods, J. Phys. Chem. C 111 (2007) 16267–16271.
- [29] G. Kresse, J. Furthmüller, Efficient iterative schemes for ab initio total-energy calculations using a plane-wave basis set, Phys. Rev. B 54 (1996) 11169–11186.
- [30] P.E. Blöchl, Projector augmented-wave method, Phys. Rev. B 50 (1994) 17953–17979.
- [31] R.L. Weiher, Optical properties of indium oxide, J. Appl. Phys. 37 (1966) 299.
- [32] M. Gholampour, A. Abdollah-zadeh, L. Shekari, R. Poursalehi, A catalyst free method to grow GaN nanowires on porous Si at low temperature, Ceram. Int. 41 (2015) 13855–13860.
- [33] H. Lu, X. Meng, Correlation between band gap, dielectric constant, Young's modulus and melting temperature of GaN nanocrystals and their size and shape dependences, Sci. Rep. 5 (2015) 16939.
- [34] F.P. Sabino, R. Besse, L.N. Oliveira, S.-H. Wei, J.L.F. Da Silva, Origin of and tuning the optical and fundamental band gaps in transparent conducting oxides: the case of M<sub>2</sub>O<sub>3</sub> (M=Al,Ga,In), Phys. Rev. B 92 (2015) 205308.
- [35] N. Tripathi, S. Rath, Effect of thermal annealing and swift heavy ion irradiation on the optical properties of indium oxide thin films, ECS J. Solid State Sci. Technol. 3 (2013) P21–P25.
- [36] C.J. Chen, W.L. Xu, M.Y. Chern, Low-temperature epitaxial growth of vertical In<sub>2</sub>O<sub>3</sub> nanowires on A-plane sapphire with hexagonal cross-section, Adv. Mater. 19 (2007) 3012–3015.
- [37] T.T. Anh Tuan, D.-H. Kuo, Temperature-dependent electrical properties of the sputtering-made *n*-InGaN/*p*-GaN junction diode with a breakdown voltage above 20 V, Mater. Sci. Semicond. Process. 32 (2015) 160–165.