

# Effects of Nb<sub>2</sub>O<sub>5</sub> additive on the piezoelectric and dielectric properties of PHT-PMN ternary ceramics near the morphotropic phase boundary

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Recently, a new family of piezoelectric perovskite materials, PbHfO<sub>3</sub>-PbTiO<sub>3</sub>-Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> (PHT-PMN) ternary system was developed, possessing good piezoelectric properties and high Curie temperature near the morphotropic phase boundary (MPB). Nb<sub>2</sub>O<sub>5</sub>, as a donor dopant in the perovskite piezoelectric systems has been used to improve the dielectric and piezoelectric properties. In this work, the effect of Nb<sub>2</sub>O<sub>5</sub> addition in the PHT-PMN ternary system was reported. It was

found that Nb doping led to the change of phase structure for the PHT-PMN system. With the addition of Nb<sub>2</sub>O<sub>5</sub> content, the ferroelectric polarization was reduced, while the electric-field-induced strain and hysteresis were enhanced significantly. In particular, the 0.2 wt% Nb<sub>2</sub>O<sub>5</sub>-doped PHT-PMN exhibited the optimum piezoelectric and electromechanical properties, with  $d_{33}$  and  $k_p$  being on the order of 670 pC N<sup>-1</sup> and of 71%, respectively.

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**1 Introduction** Perovskite materials have been extensively studied for actuators, sensors, and transducers applications, because of their high dielectric and piezoelectric properties, particularly for the PbZrO<sub>3</sub>-PbTiO<sub>3</sub> (PZT) solid solution system [1, 2]. The highest piezoelectric response is found for compositions in the vicinity of the morphotropic phase boundary (MPB), separating the rhombohedral and tetragonal ferroelectric phases, which is an abrupt structural change with composition and nearly temperature independent [3]. Furthermore, numerous studies on PZT-based ternary solid solutions, such as Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbZrO<sub>3</sub>-PbTiO<sub>3</sub> (PMN-PZT) [4, 5], Pb(Ni<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub>-PbZrO<sub>3</sub>-PbTiO<sub>3</sub> (PNN-PZT) [6, 7], Pb(Mg<sub>1/3</sub>Ta<sub>2/3</sub>)O<sub>3</sub>-PbZrO<sub>3</sub>-PbTiO<sub>3</sub> (PMT-PZT) [8, 9], and Pb(Yb<sub>1/2</sub>Nb<sub>1/2</sub>)O<sub>3</sub>-PbZrO<sub>3</sub>-PbTiO<sub>3</sub> (PYN-PZT) [10, 11] have been carried out and their MPB compositions were reported to exhibit promising dielectric and piezoelectric properties.

Analogous to PZT, PbHfO<sub>3</sub>-PbTiO<sub>3</sub> (PHT) solid solution with MPB composition was reported to possess

dielectric and piezoelectric properties comparable to PZT [12, 13]. To date, however, limited studies have been carried out on the PHT-Pb(A<sub>1</sub>,A<sub>2</sub>)O<sub>3</sub> based ternary systems, which are expected to exhibit good dielectric/piezoelectric properties with high Curie temperature. Recently, PbHfO<sub>3</sub>-PbTiO<sub>3</sub>-Pb(Mg<sub>1/3</sub>Nb<sub>2/3</sub>)O<sub>3</sub> (PHT-PMN) was systematically studied, exhibiting higher  $T_C$  and improved piezoelectric and electromechanical properties when compared to those of commercial PZT5H [14, 15], demonstrating a promising candidate for transducer applications at elevated temperature.

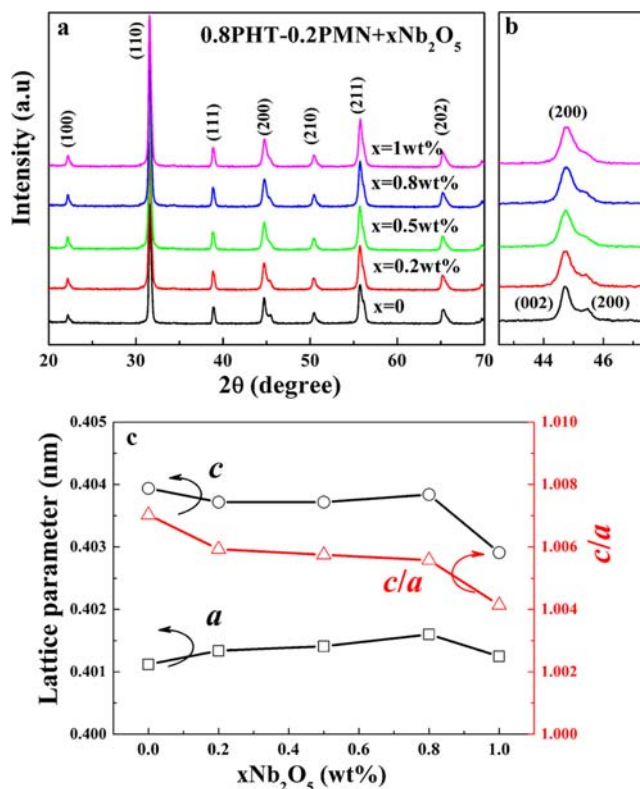
It is well known that the structure and electrical properties of piezoelectric ceramics can be tailored to meet different requirements by introducing various additives [16–19]. Nb<sub>2</sub>O<sub>5</sub> is one of the most used additives to enhance the dielectric and piezoelectric properties of PZT [20–26]. Garcia et al. [21] revealed that Nb<sup>5+</sup> as a donor impurity considerably increased the mobility of domain walls and also

the dielectric and piezoelectric non-linear response. Thakur et al. [23] reported that the maximum dielectric permittivity and remnant polarization increased with  $\text{Nb}^{5+}$  addition. In addition, the introduction of  $\text{Nb}_2\text{O}_5$  in PZT-based system could improve the densification of ceramics and strongly reduce grain size, leading to the improvement of both piezoelectric and mechanical properties [24–26]. In this work,  $\text{Nb}_2\text{O}_5$  was introduced into PHT-PMN ceramics in order to improve the piezoelectric and electromechanical properties. The effects of  $\text{Nb}_2\text{O}_5$  additive on the phase structure, dielectric, piezoelectric properties, and electric-field-induced polarization and strain of the PHT-PMN ceramics were studied.

**2 Experimental** PHT-PMN ternary ceramics with compositions of  $0.8\text{Pb}(\text{Hf}_{0.446}\text{Ti}_{0.554})\text{O}_3-0.2\text{Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3+x\text{Nb}_2\text{O}_5$  ( $0.8\text{PHT}-0.2\text{PMN}+x\text{Nb}_2\text{O}_5$ ,  $x=0, 0.2, 0.5, 0.8$ , and  $1.0$  wt%) were prepared using the two-step precursor method. The detailed preparation procedure of PHT-PMN ternary ceramic powders can be found in previous reports [14, 15].  $\text{Nb}_2\text{O}_5$  (99.9%) with different doped levels were added and subsequently vibratory milled in alcohol for 12 h. The powders were then granulated and pressed into pellets with 12 mm in diameter. Following binder burn-out at  $550^\circ\text{C}$ , the pellets were sintered in a sealed crucible at  $1200^\circ\text{C}$ , where  $\text{PbZrO}_3$  was used as lead source to minimize  $\text{PbO}$  evaporation.

The phase structure was determined using X-ray powder diffraction (XRD). Silver paste was printed to form electrodes on both sides of the disk samples and then fired at  $700^\circ\text{C}$ . Poling was carried out in silicon oil at  $120^\circ\text{C}$  for 10 min with an electric field of  $30\text{ kV cm}^{-1}$ . Dielectric measurements were carried out using a multi-frequency precision LCRF meter (HP 4184A). The piezoelectric coefficients were measured using a Berlincourt  $d_{33}$  meter. Polarization hysteresis and strain-electric field behavior were determined using a modified Sawyer-Tower circuit driven by a lock-in amplifier (Model SR830). The planar electromechanical coupling factor  $k_p$  was determined from the resonance and antiresonance frequencies, which were measured using an Impedance/Gain-phase analyzer (HP 4194A, Hewlett-Packard, Palo Alto, CA, USA) according to IEEE standards [27, 28].

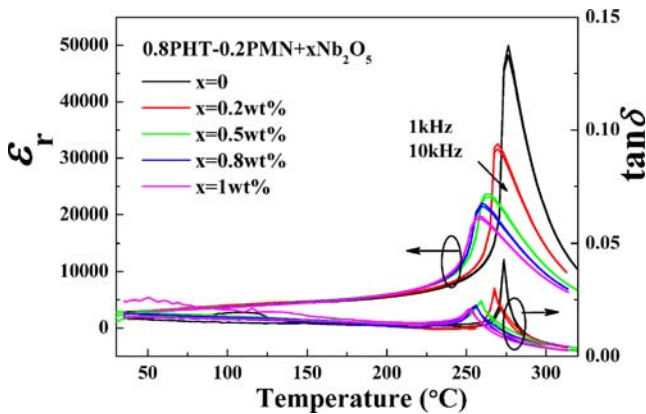
**3 Results and discussion** XRD patterns of  $\text{Nb}_2\text{O}_5$ -modified  $0.8\text{PHT}-0.2\text{PMN}$  with various  $\text{Nb}_2\text{O}_5$  contents are shown in Fig. 1. All studied samples were found to be pure perovskite and there was no evidence of a second phase, indicating that Nb ions diffused into the crystal lattice of  $0.8\text{PHT}-0.2\text{PMN}$  and formed a stable solid-solution. Furthermore, the crystal structure of the samples was varied clearly by the addition of  $\text{Nb}_2\text{O}_5$ , as revealed by changing of the split (200) and (002) peaks, as presented in Fig. 1(b). It should be noted that the studied compositions were located at the MPB region, being indicated by the broadening of (200) peaks. The two slightly split peaks at about  $45^\circ$  observed in the diffractogram of  $0.8\text{PHT}-0.2\text{PMN}$  progressively merged



**Figure 1** (a) XRD patterns of  $\text{Nb}_2\text{O}_5$  doped  $0.8\text{PHT}-0.2\text{PMN}$ ; (b) corresponding expanded XRD patterns in the range of  $2\theta$  from  $42^\circ$  to  $48^\circ$ ; and (c) the corresponding lattice parameters  $a$ ,  $c$ , and tetragonality  $c/a$  of  $0.8\text{PHT}-0.2\text{PMN}$  as a function of  $\text{Nb}_2\text{O}_5$  content.

with increasing  $\text{Nb}_2\text{O}_5$  content. This indicates the transformation of the perovskite lattice from tetragonal to rhombohedral, confirmed by the decrease of calculated tetragonality ( $c/a$ ), the corresponding lattice parameters  $a$ ,  $c$ , and  $c/a$  were given in Fig. 1(c). Earlier studies have reported that  $\text{Nb}^{5+}$  ions could enter the B-sites of PZT lattice and substitute  $\text{Zr}^{4+}/\text{Ti}^{4+}$  ions (note that the ionic radii and the charges of these ions are similar) [23, 25]. Analogous to the PZT-based system, in this work, the phase transformation in PHT-based solid-solution is deemed to be related to the substitution of  $\text{Nb}^{5+}$  ions for the B-site ions in the perovskite structure. It was explained that the stronger Nb–O bond leads to the movement of  $\text{O}^{2-}$  toward  $\text{Nb}^{5+}$ , resulting in the motion of  $\text{Pb}^{2+}$  toward  $\text{Nb}^{5+}$  simultaneously, due to the restriction of Pb–O bond. As a result, the perovskite structure of PHT-PMN will contract and the symmetry axis gradually changes from the direction of  $\langle 001 \rangle$  to  $\langle 111 \rangle$ , leading to the crystal structure transforming from tetragonal to rhombohedral with increasing  $\text{Nb}_2\text{O}_5$  content [23].

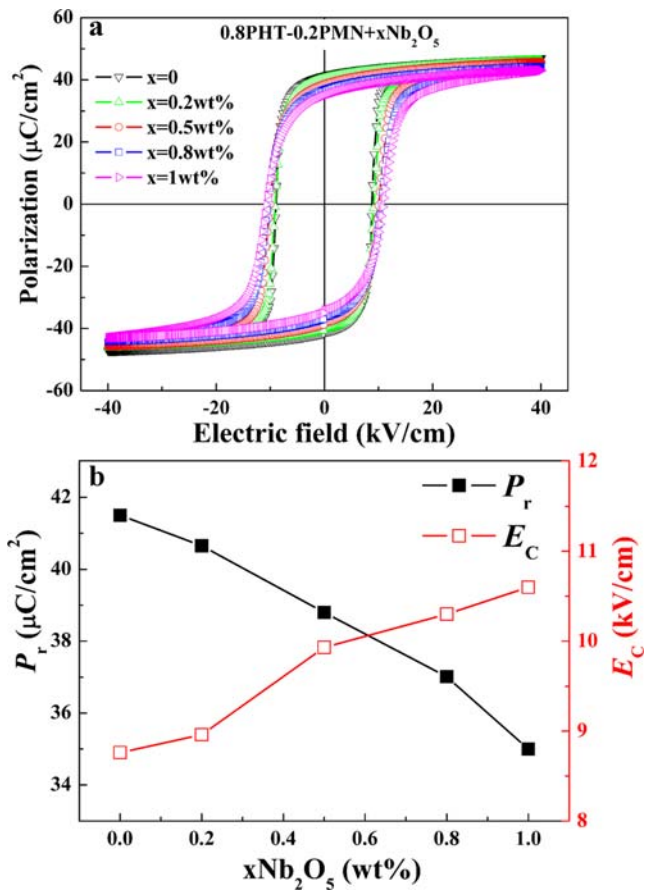
The temperature dependence of dielectric permittivity  $\varepsilon_r$  and loss  $\tan\delta$  for  $\text{Nb}_2\text{O}_5$ -modified  $0.8\text{PHT}-0.2\text{PMN}$  is given in Fig. 2. It was found that with increasing  $\text{Nb}_2\text{O}_5$  content, the Curie temperature  $T_C$  decreased from  $276$  to  $256^\circ\text{C}$  gradually, as listed in Table 1, which is consistent with previous reports [22–24]. Furthermore, the broadened



**Figure 2** Temperature dependence of dielectric permittivity  $\epsilon_r$  and loss  $\tan\delta$  for  $\text{Nb}_2\text{O}_5$  doped 0.8PHT-0.2PMN.

dielectric peaks and dispersive dielectric behavior with respect to frequency were observed for Nb-doped compositions, especially for the compositions with doped level higher than 0.2 wt%, indicative of diffused phase transition behavior, as shown in Fig. 2. The incorporation of niobium on the B-site creates vacancies in the A-site of the perovskite structure. It is believed to break the long-range interaction between ferroelectrically active oxygens in  $\text{BO}_6$  octahedron, which affects the ferroelectric properties of the system [29]. Then, for a higher Nb content, a lower thermal energy will be necessary to provide a ferroelectric–paraelectric transition, decreasing  $T_C$  [23]. With further increasing doped level, the excess of  $\text{Nb}_2\text{O}_5$  will go into the grain boundary, which smear the dielectric peak [22, 23].

The bipolar polarization hysteresis loops of  $\text{Nb}_2\text{O}_5$ -modified 0.8PHT-0.2PMN are shown in Fig. 3a, from which the remnant polarization  $P_r$  and coercive field  $E_C$  as a function of  $\text{Nb}_2\text{O}_5$  content can be obtained, as given in Fig. 3b. It was found that with increasing  $\text{Nb}_2\text{O}_5$  content,  $P_r$  decreased monotonously from 41.5 to 35  $\mu\text{C cm}^{-2}$ , while  $E_C$  increased from 8.8 to 10.6  $\text{kV cm}^{-1}$ , indicating that the domain switching becomes harder with higher  $\text{Nb}_2\text{O}_5$  doped level. Due to the coexistence of ferroelectric rhombohedral and tetragonal phases in the MPB region, the highest  $P_r$  value of 41.5  $\mu\text{C cm}^{-2}$  in PHT-PMN is expected owing to the summation of the possible crystallographic orientations,

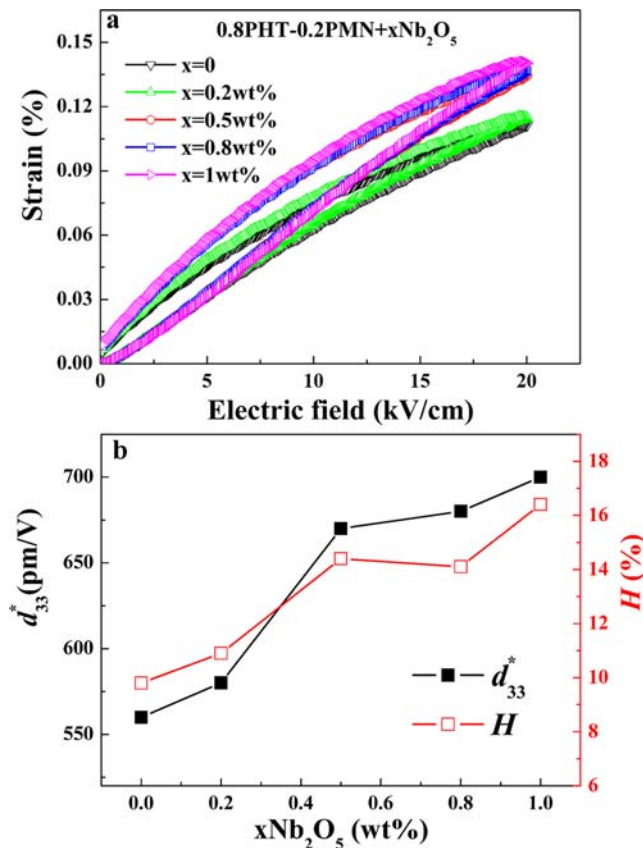


**Figure 3** (a) Bipolar polarization hysteresis loops and (b) the remnant polarization  $P_r$  and coercive field  $E_C$  as a function of  $\text{Nb}_2\text{O}_5$  content.

with eight  $\langle 111 \rangle$  spontaneous polarization directions in a rhombohedral phase and six  $\langle 001 \rangle$  directions in a tetragonal phase [15, 30]. However, with increasing  $\text{Nb}_2\text{O}_5$  content, the crystal structure gradually transformed to the rhombohedral dominated phase, leading to the deterioration of polarizability arising from reduced coupling between ferroelectric rhombohedral and tetragonal phases. On the other hand, the decreased grain size due to the Nb dopant will increase the coercive field [26].

**Table 1** Piezoelectric, dielectric and ferroelectric properties of  $\text{Nb}_2\text{O}_5$ -doped 0.8PHT-0.2PMN ternary ceramics (\*Ref. [36];  $d_{33}$ , piezoelectric coefficient;  $k_p$ , planar electromechanical coupling;  $\epsilon_r$ , dielectric permittivity;  $\tan\delta$ , dielectric loss;  $T_C$ , Curie temperature;  $P_r$ , remnant polarization;  $E_C$ , coercive field;  $d_{33}^*$ , high field piezoelectric strain coefficient).

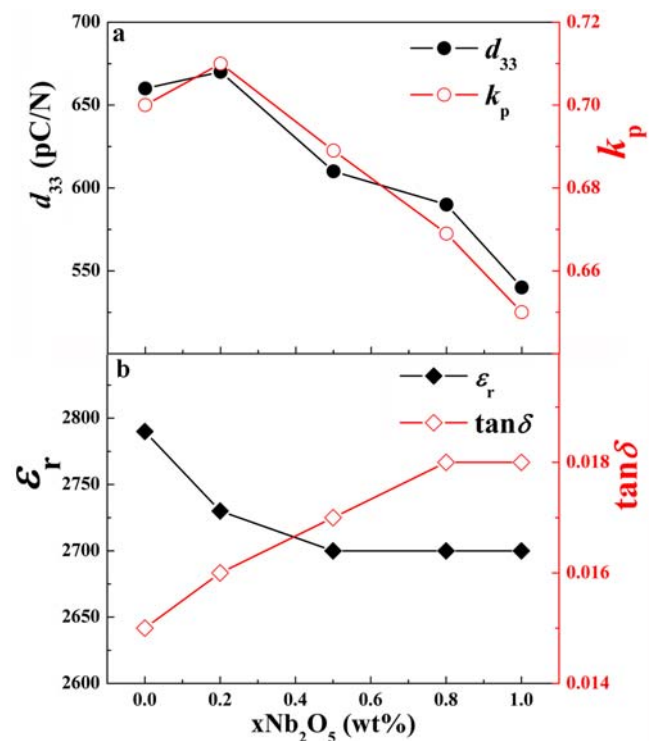
$\text{Nb}_2\text{O}_5$ content	$d_{33}$ ( $\text{pC N}^{-1}$ )	$k_p$ (%)	$\epsilon_r$ @ 1 kHz	$\tan\delta$ (%)	$T_C$ ( $^{\circ}\text{C}$ )	$P_r$ ( $\mu\text{C cm}^{-2}$ )	$E_C$ ( $\text{kV cm}^{-1}$ )	$d_{33}^*$ ( $\text{pm V}^{-1}$ )
0	660	70	2790	1.5	276	41.5	8.8	560
0.2 wt%	670	71	2730	1.6	269	40.7	9.0	580
0.5 wt%	610	69	2700	1.7	263	38.8	9.9	670
0.8 wt%	590	67	2700	1.8	259	37.0	10.3	680
1 wt%	540	65	2700	1.8	256	35.0	10.6	700
PZT5H	593	65	3400	2	193	33	7.5	720



**Figure 4** (a) The unipolar strain–electric field curves for Nb<sub>2</sub>O<sub>5</sub> doped 0.8PHT-0.2PMN ceramics and (b) the high-field piezoelectric strain coefficient  $d_{33}^*$  and strain hysteresis  $H$  as a function of Nb<sub>2</sub>O<sub>5</sub> content.

The electric-field-induced unipolar strain curves of Nb<sub>2</sub>O<sub>5</sub>-modified 0.8PHT-0.2PMN are shown in Fig. 4a. The corresponding effective high-field piezoelectric strain coefficient  $d_{33}^*$  and strain hysteresis  $H$  were calculated according to previous reports [15, 31] and given in Fig. 4b. It was found that both  $d_{33}^*$  and  $H$  were improved significantly with the addition of Nb<sub>2</sub>O<sub>5</sub>, from 560 pm V<sup>-1</sup> and 10% to 700 pm V<sup>-1</sup> and 16%, respectively. The donor dopants enter into the lattice structure to substitute B-site ions and generate Pb<sup>2+</sup> vacancies, favoring the movement of ferroelectric domain walls. Consequently, the higher  $d_{33}^*$  values and strain hysteresis for the compositions with higher Nb<sub>2</sub>O<sub>5</sub> content mainly attributes to the higher extrinsic contribution (domain wall motion) in ceramics.

The piezoelectric and dielectric properties of Nb<sub>2</sub>O<sub>5</sub>-modified 0.8PHT-0.2PMN are shown in Fig. 5. The piezoelectric coefficient  $d_{33}$  and planar electromechanical coupling  $k_p$  were found to increase firstly, reaching the maxima of 670 pC N<sup>-1</sup> and 71%, respectively, and then decrease significantly with Nb<sub>2</sub>O<sub>5</sub> being higher than 0.2 wt%. On the other hand, the dielectric permittivity  $\epsilon_r$  decreased slightly with Nb doping, while dielectric loss  $\tan\delta$  increased linearly. In a polycrystalline system, dielectric and piezoelectric properties depend on both intrinsic (lattice



**Figure 5** (a) Piezoelectric coefficient  $d_{33}$  and planar electromechanical coupling  $k_p$ , (b) dielectric permittivity  $\epsilon_r$  and dielectric loss  $\tan\delta$  as a function of Nb<sub>2</sub>O<sub>5</sub> content.

deformation) and extrinsic (domain walls and defect dipoles) mechanisms [32–35]. It is clear that a phase transformation from tetragonal to rhombohedral phase was observed as discussed in the XRD patterns (Fig. 1), resulting in the reduced polarizability in Nb-doped compositions (Fig. 3), which will lead to the decrease of dielectric and piezoelectric properties. Meanwhile, the high extrinsic contribution (domain wall motion) induced by Pb<sup>2+</sup> vacancies improves the dielectric and piezoelectric properties with increased dielectric loss. Consequently, the integrated intrinsic and extrinsic mechanisms induced by Nb doping contributed to the property evolution in the PHT-PMN system.

The detailed dielectric, piezoelectric, and ferroelectric properties for Nb<sub>2</sub>O<sub>5</sub>-modified 0.8PHT-0.2PMN, compared with commercial soft PZT ceramics, are summarized in Table 1. It was found that, compared to the commercial PZT5H ceramics, the 0.8PHT-0.2PMN ceramics doped with 0–0.5 wt% Nb<sub>2</sub>O<sub>5</sub> possess not only improved piezoelectric, electromechanical, and ferroelectric properties, but also much higher Curie temperature, promising for transducer applications.

**4 Conclusions** In conclusion, Nb<sub>2</sub>O<sub>5</sub> doped 0.8PHT-0.2PMN ceramics with compositions near MPB have been fabricated using two-step precursor method. The effects of Nb<sub>2</sub>O<sub>5</sub> addition on the phase structure, dielectric, piezoelectric properties, and electric-field-induced polarization and strain of 0.8PHT-0.2PMN were investigated in detail. It was



found that Nb doping induced a phase transformation from tetragonal to rhombohedral phase in the PHT-PMN system, leading to the deterioration of polarizability. Furthermore, the electric-field-induced unipolar strain and hysteresis were enhanced significantly, attributed to the improvement of domain wall motion. The optimum piezoelectric and electromechanical properties were achieved for the 0.2 wt % Nb<sub>2</sub>O<sub>5</sub>-modified 0.8PHT-0.2PMN, with  $d_{33}$  of 670 pC N<sup>-1</sup>,  $\epsilon_r$  of 2730,  $k_p$  of 71%,  $\tan\delta$  of 1.6%,  $T_C$  of 267 °C,  $P_r$  of 40.7  $\mu\text{C cm}^{-2}$ , and  $d_{33}^*$  of 580 pm V<sup>-1</sup>, which are promising candidates for transducer applications.

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