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## Blue-Green-Emitting Phosphor $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$ : Tunable Luminescence Manipulated by Cross-Relaxation

Zhendong Hao,<sup>a,c</sup> Jiahua Zhang,<sup>a,z</sup> Xia Zhang,<sup>a</sup> Shaozhe Lu,<sup>a</sup> and Xiaojun Wang<sup>a,b,\*</sup>

<sup>a</sup>Key Laboratory of Excited State Processes, Changchun Institute of Optics, Fine Mechanics and Physics, Chinese Academy of Sciences, Changchun 130033, China

<sup>b</sup>Department of Physics, Georgia Southern University, Statesboro, Georgia 30460, USA

<sup>c</sup>Graduate School, Chinese Academy of Sciences, Beijing 100039, China

Blue-green  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  phosphors have been prepared by solid-state reaction. Under 254 or 276 nm light excitation, both blue and green emissions are observed, which are attributed to the characteristic 4f-4f transitions ( $^5\text{D}_{3,4}-^7\text{F}_J$ ,  $J = 6, 5, 4, 3$ ) of  $\text{Tb}^{3+}$ . The cross-relaxation from  $^5\text{D}_3$  to  $^5\text{D}_4$  states are investigated by spectroscopic and dynamic measurements. The luminescent color of  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  can be tuned from blue to green by manipulating the cross-relaxation. Moreover, efficient white light is generated for fluorescence lamps by blending the blue-green  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  with a red  $\text{CaSc}_2\text{O}_4:\text{Eu}^{3+}$  phosphor.  
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Nowadays, phosphors with high-efficiency, good thermal, and chemical stability and free environmental pollution have attracted more and more attention, due to their wide applications on modern lighting and display fields.<sup>1-5</sup> Undoubtedly, rare-earth (RE) ions have always been playing an important role in the design and synthesis of phosphors due to their abundant emission colors based on 4f-4f or 5d-4f transitions. Among the RE ions, the trivalent terbium ion ( $\text{Tb}^{3+}$ ) is well known as an efficient green-emitting activator for application in the display field such as  $\text{Y}_2\text{O}_3:\text{Tb}^{3+}$  used in color television and  $\text{LaPO}_4:\text{Ce}^{3+},\text{Tb}^{3+}$  in fluorescence lamps. The green emissions of  $\text{Tb}^{3+}$ -activated phosphors are originated from  $^5\text{D}_4-^7\text{F}_J$  transitions ( $J = 3, 4, 5, 6$ ).<sup>6</sup> Besides the green emission lines, the blue emissions from higher level  $^5\text{D}_3$  are also observable, depending on the host lattice (phonon frequency as well as the crystal structure) and the doping concentration of  $\text{Tb}^{3+}$ .<sup>7,8</sup> To detect the blue emissions, host lattice with low phonon frequency and low doping concentration of  $\text{Tb}^{3+}$  are required to avoid the multiphonon relaxation and cross-relaxation occurring among  $\text{Tb}^{3+}$  ions, which will suppress the  $^5\text{D}_3-^5\text{D}_4$  nonradiative relaxation.<sup>9</sup> Therefore,  $\text{Tb}^{3+}$  activated efficient phosphors with various emission colors can be achieved by choosing a suitable host and appropriate concentration of  $\text{Tb}^{3+}$ .

Calcium scandates ( $\text{CaSc}_2\text{O}_4$ ) has the calcium ferrite ( $\text{CaFe}_2\text{O}_4$ ) structure, which is a crystal structure synthesized with a large divalent cation and a small trivalent cation.<sup>10</sup> Recently, Shimomura et al.<sup>11</sup> reports that  $\text{Ce}^{3+}$ -activated  $\text{CaSc}_2\text{O}_4$  shows intense green luminescence with a peak wavelength of 515 nm under excitation with blue light. Its emission intensity is comparable to the commercial yellow yttrium aluminum garnet (YAG):Ce phosphor, suggesting that  $\text{Ce}^{3+}$ -activated  $\text{CaSc}_2\text{O}_4$  is a great candidate for color conversion of white-light emitting diodes. It also implies that  $\text{CaSc}_2\text{O}_4$  has the potential to serve as a host material in phosphor applications.

In this paper, a series of  $\text{Tb}^{3+}$ -doped  $\text{CaSc}_2\text{O}_4$  phosphors have been prepared by solid-state reaction and the results on the cross-relaxation and tunable luminescence properties of  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  as a function of  $\text{Tb}^{3+}$  concentration are reported. White light is generated by blending the blue-green  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  with a red  $\text{CaSc}_2\text{O}_4:\text{Eu}^{3+}$  phosphor upon 254 nm excitation, showing  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  phosphor can be a promising phosphor for tricolor fluorescence lamps.

### Experimental

Synthesis of the powder samples was conducted by solid-state reaction. The starting materials, analytical grade,  $\text{Sc}_2\text{O}_3$ ,  $\text{CaCO}_3$ ,

and  $\text{Tb}_4\text{O}_7$  were homogenized by an agate mortar, pestled for 1 h, and placed in a crucible with a lid. The crucible was buried by carbon sticks and sintered at 1500°C for 4 h in CO reducing atmosphere. The concentration of  $\text{Tb}^{3+}$  was varied from 0.1 to 12 mol %. The red  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$  phosphor for mixing with  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$  to realize white-light emission was also synthesized by the same process as described above.

The structure of sintered samples was identified by X-ray powder diffractometer [(XRD), Rigaku D/M AX-2500 V]. The morphology was investigated by using field-emission scanning electron microscopy [(FESEM), Hitachi S-4800]. The measurements of photoluminescence (PL) and photoluminescence excitation (PLE) spectra were performed by using a Hitachi F4500 fluorescent spectrometer. In fluorescence lifetime measurements, the fourth harmonic (266 nm) of a Nd-YAG laser (Spectra-Physics, GCR 130) was used as an excitation source, and the signals were detected with a Tektronix digital oscilloscope (TDS 3052).

### Results and Discussion

XRD patterns of the  $\text{CaSc}_2\text{O}_4:0.05\text{Tb}^{3+}$  sample are shown in Fig. 1. All the peaks are indexed based on orthorhombic structure and match well with JCPDS card no. 20-0234 [space group:  $Pn\bar{m}$  (62),  $a = 9.46 \text{ \AA}$ ,  $b = 11.12 \text{ \AA}$ , and  $c = 3.143 \text{ \AA}$ ]. There are no impurity

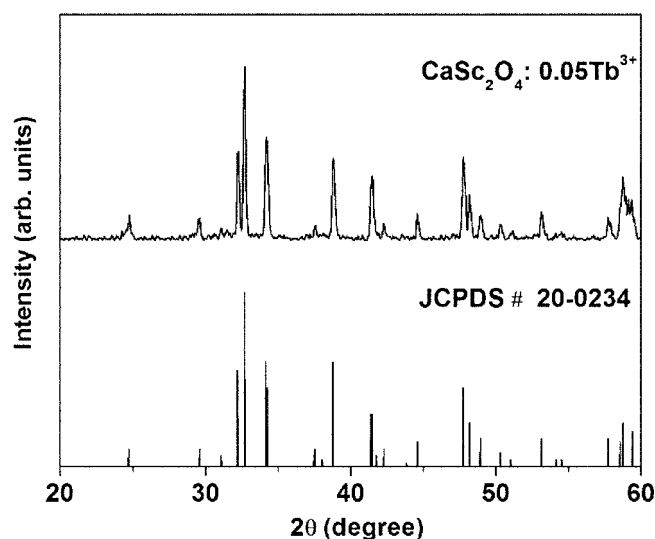


Figure 1. XRD patterns of  $\text{CaSc}_2\text{O}_4:0.05\text{Tb}^{3+}$  sample sintered at 1500°C for 4 h.

\* Electrochemical Society Active Member.

<sup>z</sup> E-mail: zhangjh@ciomp.ac.cn

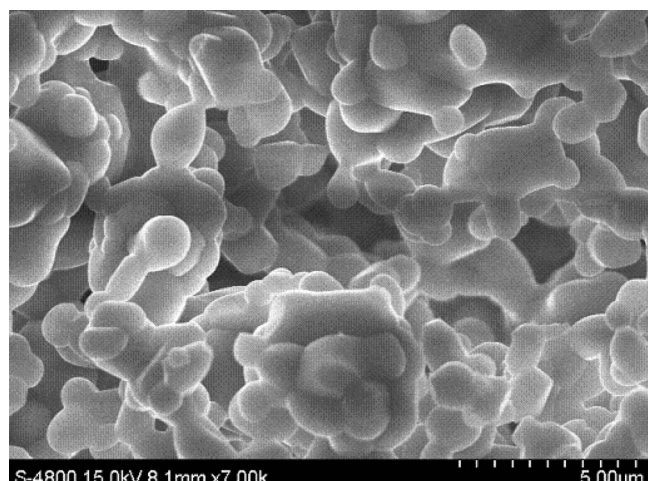


Figure 2. FESEM image of CaSc<sub>2</sub>O<sub>4</sub>:0.05Tb<sup>3+</sup> sample.

peaks in the XRD analysis, indicating the well-formed single phase of the sample. FESEM observation of the powders is depicted in Fig. 2. It exhibits that the particles are agglomeration in shape and have a good crystallinity due to high sintering temperature. The size of the particles is in the range of 500 nm to 3 μm.

Figure 3 presents the PL and PLE spectra of the CaSc<sub>2</sub>O<sub>4</sub>:0.05Tb<sup>3+</sup> sample. The excitation spectrum (dotted line,  $\lambda_{em} = 542$  nm) consists of several broadbands with peaks at 276 nm (36,232 cm<sup>-1</sup>), 258 nm (38,769 cm<sup>-1</sup>), and 301 nm (33,222 cm<sup>-1</sup>), respectively, originating from 4f<sup>8</sup>-4f<sup>7</sup>5d<sup>1</sup> transitions allowed by the electric dipolar parity.<sup>12</sup> These broad excitation bands cannot be assigned to Tb<sup>3+</sup> ← O<sup>2-</sup> charge-transfer (CT) transition because the CT states have much higher energy (~60,000 cm<sup>-1</sup>) than 5d states of Tb<sup>3+</sup>.<sup>13</sup> Under 276 nm (dashed line) or 254 nm (solid line) excitation, the emission spectra yield both blue and green emissions in the regions of 350–480 and 480–650 nm, which are due to the <sup>5</sup>D<sub>3</sub>-<sup>7</sup>F<sub>J</sub> (J = 3, 4, 5, 6) and <sup>5</sup>D<sub>4</sub>-<sup>7</sup>F<sub>J</sub> (J = 3, 4, 5, 6) transitions of Tb<sup>3+</sup> ions, respectively. Specifically, the emission bands at 380, 414, 436, and 456 nm are attributed to the emission transitions of <sup>5</sup>D<sub>3</sub> → <sup>7</sup>F<sub>6</sub>, <sup>5</sup>D<sub>3</sub> → <sup>7</sup>F<sub>5</sub>, <sup>5</sup>D<sub>3</sub> → <sup>7</sup>F<sub>4</sub>, and <sup>5</sup>D<sub>3</sub> → <sup>7</sup>F<sub>3</sub>, respectively, and 488, 542, 584, and 619 nm emissions to the transitions of <sup>5</sup>D<sub>4</sub>

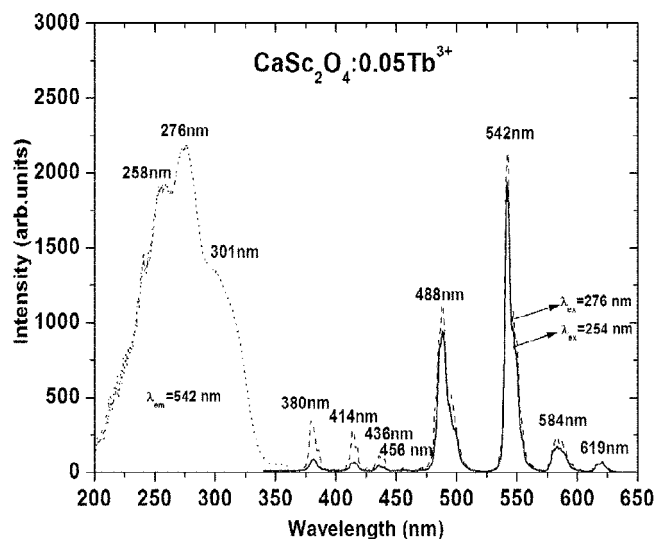


Figure 3. PL and PLE spectra of CaSc<sub>2</sub>O<sub>4</sub>:0.05Tb<sup>3+</sup>:  $\lambda_{em} = 542$  nm (dotted line),  $\lambda_{ex} = 276$  nm (dashed line), and  $\lambda_{ex} = 254$  nm (solid line).

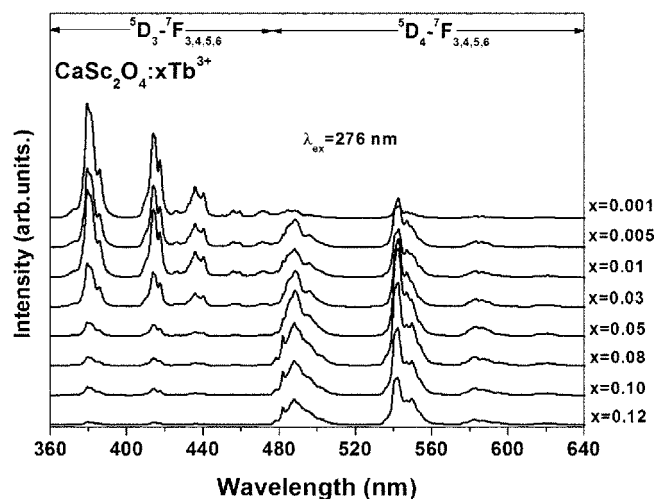


Figure 4. PL spectra ( $\lambda_{ex} = 276$  nm) of CaSc<sub>2</sub>O<sub>4</sub>:xTb<sup>3+</sup> (x = 0.001–0.12).

→ <sup>7</sup>F<sub>6</sub>, <sup>5</sup>D<sub>4</sub> → <sup>7</sup>F<sub>5</sub>, <sup>5</sup>D<sub>4</sub> → <sup>7</sup>F<sub>4</sub>, and <sup>5</sup>D<sub>4</sub> → <sup>7</sup>F<sub>3</sub>, respectively. Among these transitions, the green emission <sup>5</sup>D<sub>4</sub> → <sup>7</sup>F<sub>5</sub> at 542 nm is the most intense, which is a magnetic dipole transition and satisfies the selection rule  $\Delta J = \pm 1$ . In order to investigate the concentration-dependent luminescent properties of Tb<sup>3+</sup> ion in CaSc<sub>2</sub>O<sub>4</sub>, a series of CaSc<sub>2</sub>O<sub>4</sub>:xTb<sup>3+</sup> (x = 0.001–0.12) have been prepared and their PL emission spectra ( $\lambda_{ex} = 276$  nm) are given in Fig. 4. It shows that the relative intensities of <sup>5</sup>D<sub>3</sub>-<sup>7</sup>F<sub>J</sub> and <sup>5</sup>D<sub>4</sub>-<sup>7</sup>F<sub>J</sub> transitions are strongly dependent on the Tb<sup>3+</sup> concentration. As the Tb<sup>3+</sup> concentration increases, the emission intensities of <sup>5</sup>D<sub>3</sub>-<sup>7</sup>F<sub>J</sub> decrease, whereas the intensities of <sup>5</sup>D<sub>4</sub>-<sup>7</sup>F<sub>J</sub> increase. This is mainly due to the cross-relaxation that is Tb<sup>3+</sup> concentration dependent, and the process can be described as Tb<sup>3+</sup> (<sup>5</sup>D<sub>3</sub>) + Tb<sup>3+</sup> (<sup>7</sup>F<sub>0</sub>) → Tb<sup>3+</sup> (<sup>5</sup>D<sub>4</sub>) + Tb<sup>3+</sup> (<sup>7</sup>F<sub>0</sub>).<sup>14,15</sup> It is evidenced that the cross-relaxation enhances the decay from the high energy level <sup>5</sup>D<sub>3</sub> to the low energy level <sup>5</sup>D<sub>4</sub>. An energy level scheme illustrating the characteristic emissions and cross-relaxation of Tb<sup>3+</sup> in CaSc<sub>2</sub>O<sub>4</sub> is explained in Fig. 5a.

In principle, the cross-relaxation can shorten the lifetime of <sup>5</sup>D<sub>3</sub>. Both fluorescence lifetimes of <sup>5</sup>D<sub>3</sub> ( $\tau_1$ ) and <sup>5</sup>D<sub>4</sub> ( $\tau_2$ ) are measured and represented in Fig. 6.  $\tau_2$  remains nearly unchanged, indicating the nonexistence of Tb<sup>3+</sup> concentration quenching within the range of Tb<sup>3+</sup> contents interested in this work. Although  $\tau_1$ , as expected, reduces with increasing Tb<sup>3+</sup> concentration, demonstrating the occurring of cross-relaxation from <sup>5</sup>D<sub>3</sub> excited state to <sup>5</sup>D<sub>4</sub>. The cross-relaxation rate ( $W_{CR}$ ) can be obtained using

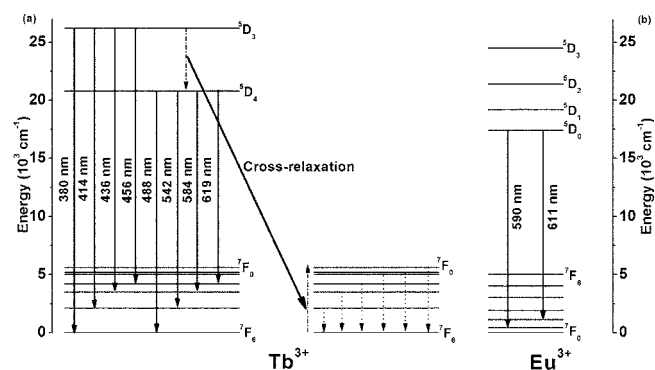
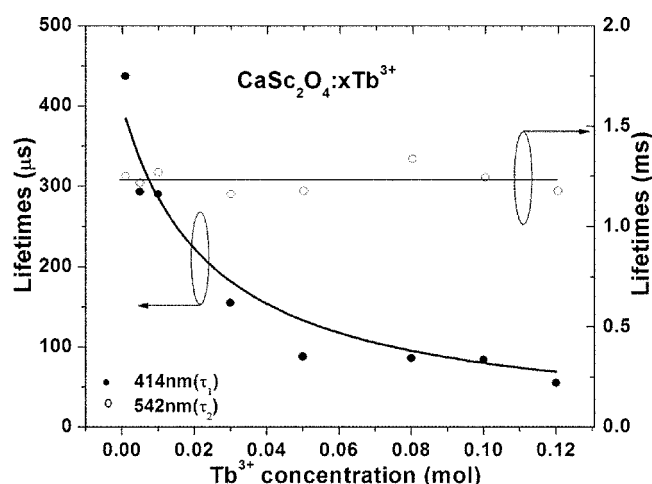


Figure 5. Schematic diagrams of Tb<sup>3+</sup> and Eu<sup>3+</sup> energy levels in CaSc<sub>2</sub>O<sub>4</sub>. Cross-relaxation and their characteristic emissions are also illustrated.



**Figure 6.** Fluorescence lifetimes of series of  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  ( $x = 0.001\text{--}0.12$ ) as a function of  $\text{Tb}^{3+}$  concentration.

$$W_{\text{CR}} = \frac{1}{\tau_1} - \frac{1}{\tau_{10}} \quad [1]$$

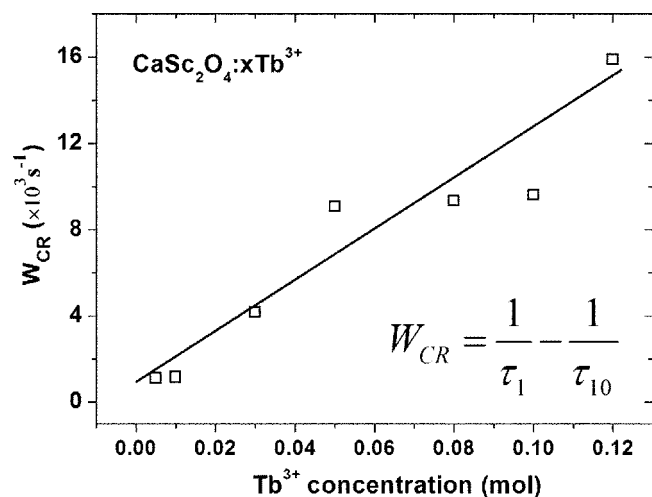
where  $\tau_{10}$  is the fluorescence lifetime of  $^5\text{D}_3$  at the lowest doping concentration of  $\text{Tb}^{3+}$  (0.1 mol %) where the cross-relaxation is negligible.  $\tau_{10}$  is then written as

$$\tau_{10} = \frac{1}{W_0 + \gamma_1} \quad [2]$$

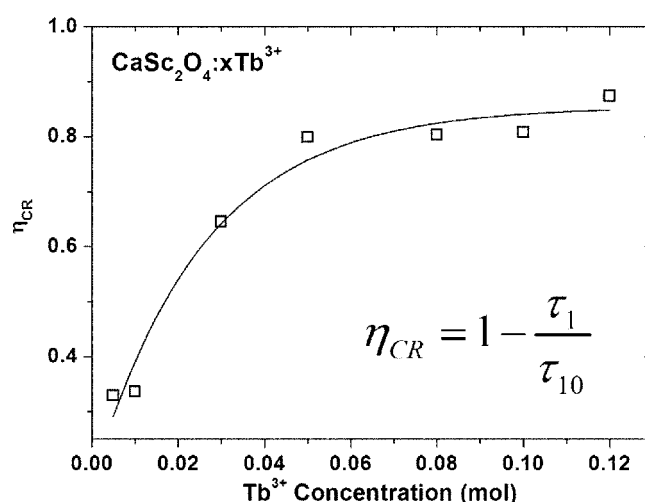
where  $W_0$  is the multiphonon relaxation rate and  $\gamma_1$  is the radiative transition rate of  $^5\text{D}_3$ , both of which are  $\text{Tb}^{3+}$  concentration independent. Figure 7 demonstrates the dependence of  $W_{\text{CR}}$  on  $\text{Tb}^{3+}$  concentration with a nearly linear relationship. Thus, the energy transfer rates can be written as

$$W_{\text{CR}} = Ax \quad [3]$$

where  $A$  is a proportional constant and  $x$  is the concentration of  $\text{Tb}^{3+}$  ions. It is known that the multiphonon relaxation rate is independent of concentration for the luminescent centers. Therefore, using Eq. 1-3,  $\tau_1$  can be fitted by the function as  $\tau_1 = 1/(Ax + B)$  as represented in Fig. 6 (solid line), where  $B$  is the sum of  $W_0$  and  $\gamma_1$ .



**Figure 7.** Dependence of the energy transfer rate ( $W_{\text{CR}}$ ) in  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  ( $x = 0.001\text{--}0.12$ ) on  $\text{Tb}^{3+}$  concentration.



**Figure 8.** Dependence of the energy transfer efficiency  $\eta_{\text{CR}}$  in  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  ( $x = 0.001\text{--}0.12$ ) on  $\text{Tb}^{3+}$  content  $x$ .

Furthermore, the cross-relaxation efficiency ( $\eta_{\text{CR}}$ ) for  $^5\text{D}_3$  to  $^5\text{D}_4$  in  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  is also calculated by using

$$\eta_{\text{CR}} = 1 - \frac{\tau_1}{\tau_{10}} \quad [4]$$

and is illustrated in Fig. 8. With increasing  $\text{Tb}^{3+}$  doping content, the relaxation efficiency increases gradually up to 84%.

Owing to cross-relaxation, the intensity ratios ( $R_{\text{G/B}}$ ) of green to blue emissions depends on  $\text{Tb}^{3+}$  concentration, it can be written as

$$R_{\text{G/B}} = \frac{R_0(W_{\text{CR}} + W_0)\tau_2}{W_0\tau_{20}} \quad [5]$$

where  $R_0$  is the initial value of the ratio and  $\tau_{20}$  is the lifetime of  $^5\text{D}_4$  at the lowest concentration of  $\text{Tb}^{3+}$  ions.  $\tau_2$  and  $\tau_{20}$  can be eliminated because  $\tau_2$  remains nearly unchanged with different  $\text{Tb}^{3+}$  concentrations (Fig. 6). Therefore Eq. 5 is rewritten as

$$\frac{R_{\text{G/B}}}{R_0} = 1 + \frac{W_{\text{CR}}}{W_0} \quad [6]$$

where  $R_{\text{G/B}}$  as well as  $R_0$  at different  $\text{Tb}^{3+}$  concentrations can be obtained directly from the emission spectra (Fig. 4).  $W_{\text{CR}}$  can be calculated according to Eq. 1. Hence, the relationship of  $R_{\text{G/B}}/R_0$  and  $W_{\text{CR}}$  is obtained as plotted in Fig. 9. One can see that the dependence of  $R_{\text{G/B}}/R_0$  on  $W_{\text{CR}}$  is close to a linear relationship, indicating a strong dependence of  $R_{\text{G/B}}$  on  $\text{Tb}^{3+}$  concentration.

The excitation spectra (Fig. 3) shows that  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  phosphors can also be effectively excited by 254 nm light for the use of fluorescence lamps. Figure 10 illustrates the emission spectra of  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  under 254 nm excitation with the same profile to that under 276 nm excitation. Inset (a) of Fig. 10 shows the emission spectra of  $\text{CaSc}_2\text{O}_4:0.08\text{Tb}^{3+}$  compared to the commercial lamp phosphor  $\text{LaPO}_4:\text{Ce,Tb}$ . The integral PL intensity of  $\text{CaSc}_2\text{O}_4:0.08\text{Tb}^{3+}$  is 34% of  $\text{LaPO}_4:\text{Ce,Tb}$  phosphor, indicating that  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  is a potential candidate for fluorescence lamps. The CIE 1931 chromaticity coordinates for the  $\text{CaSc}_2\text{O}_4:\text{xTb}^{3+}$  phosphors ( $\lambda_{\text{ex}} = 254$  nm) are shown in inset (b) (solid squares). It is observed that the CIE coordinates change from  $x = 0.19$ ,  $y = 0.19$  to  $x = 0.22$ , and  $y = 0.43$  by changing the doping concentration of  $\text{Tb}^{3+}$  to  $x = 0.26$ ,  $y = 0.56$ . The corresponding luminescent color can be tuned from blue to blue-green to green. In order to obtain white-light emission, red emission phosphor,  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$  is used to mix with blue-green  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$  phosphor. Red  $\text{CaSc}_2\text{O}_4:\text{Eu}^{3+}$  phosphor is also an interesting luminescent material and will be reported on later

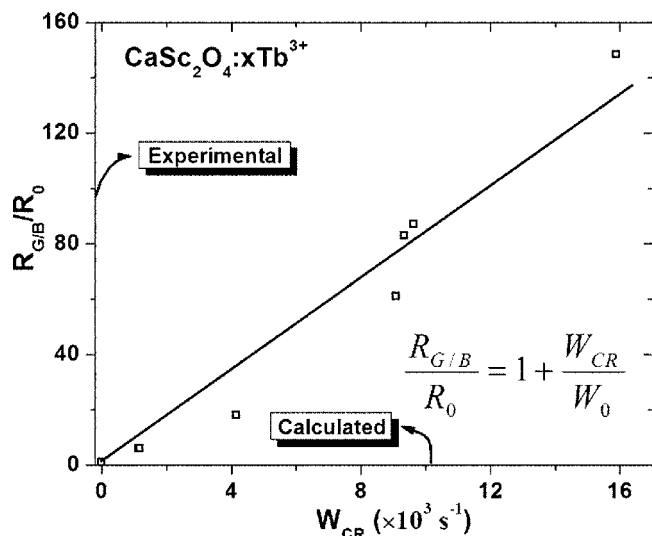


Figure 9. Dependence of  $R_{G/B}/R_0$  on  $W_{CR}$ .

(Fig. 5b which shows the main energy levels of  $\text{Eu}^{3+}$  in  $\text{CaSc}_2\text{O}_4$ ). The PL spectra of the mixed phosphor with different ratios are presented in Fig. 11. For comparison, the emission spectra of  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$  and  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$  are also included. Obviously, the red regions of the emission spectra of  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$  (curve a) have been enhanced gradually by increasing the amount of  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$  phosphors whose emission bands (curve e) are just located at 590 nm ( $^5\text{D}_0 \rightarrow ^7\text{F}_1$ ) and 611 nm ( $^5\text{D}_0 \rightarrow ^7\text{F}_2$ ), respectively. The CIE coordinates of two phosphor blends with the ratios of 1:1, 1:2, and 1:3 are presented in inset (b) of Fig. 10 (hollow triangles). For the ratio of 1:1 and 1:2, the higher energy levels  $^5\text{D}_3$  and  $^5\text{D}_4$  of  $\text{Tb}^{3+}$  have comparable intensity with the energy level  $^5\text{D}_0$  of  $\text{Eu}^{3+}$  (curves b and c), resulting in a white-light emission with the CIE coordinates of  $x = 0.35$ ,  $y = 0.41$ , and  $x = 0.44$ ,  $y = 0.39$ . However, the CIE coordinate of the ratio of 1:3 ( $x = 0.51$ ,  $y = 0.38$ ) enters into the red region due to the dominant red emission (curve d). It is concluded that the white-light emission for fluorescence lamps can be realized by blending  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  and  $\text{CaSc}_2\text{O}_4:\text{Eu}^{3+}$  phosphors with an appropriate ratio.

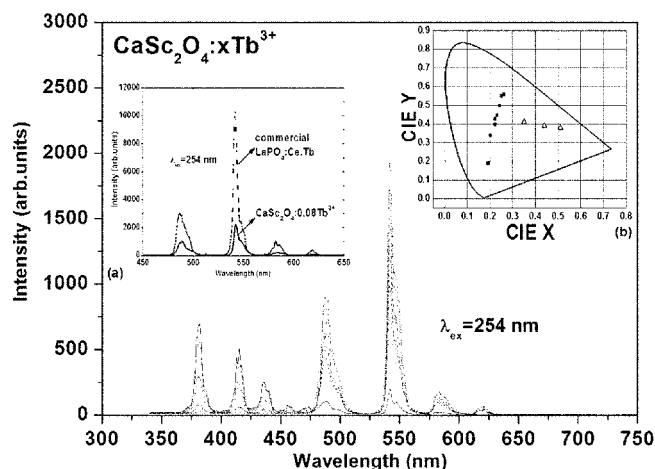


Figure 10. PL spectra ( $\lambda_{\text{ex}} = 254$  nm) of  $\text{CaSc}_2\text{O}_4:x\text{Tb}^{3+}$  ( $x = 0.001\text{--}0.12$ ). Insets: (a) The emission spectra of  $\text{CaSc}_2\text{O}_4:0.08\text{Tb}^{3+}$  compared to the commercial lamp phosphor  $\text{LaPO}_4:\text{Ce},\text{Tb}$ ; (b) CIE chromaticity coordinates of  $\text{CaSc}_2\text{O}_4:x\text{Tb}^{3+}$  (solid squares), and the mixture of two phosphors of  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$  and  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$  (hollow triangles).

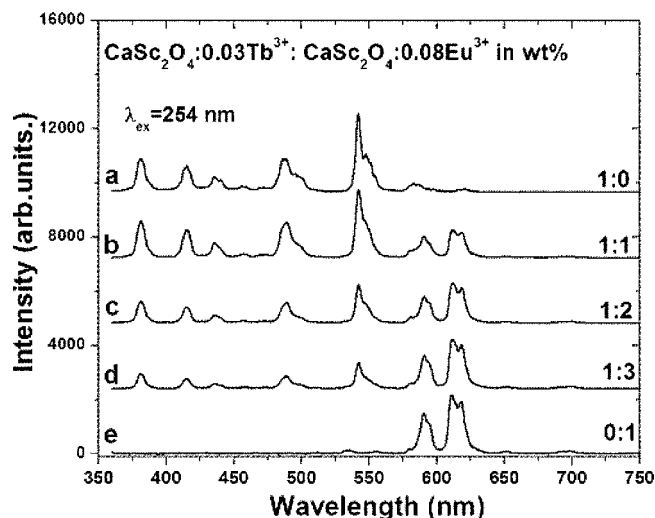


Figure 11. PL spectra of (a)  $\text{CaSc}_2\text{O}_4:0.03\text{Tb}^{3+}$ , (e)  $\text{CaSc}_2\text{O}_4:0.08\text{Eu}^{3+}$ , and (b, c, d) the mixture of two phosphors with different ratios.

## Conclusions

The blue-green phosphors  $\text{CaSc}_2\text{O}_4:x\text{Tb}^{3+}$  ( $x = 0.001\text{--}0.12$ ) have synthesized by solid-state reaction at  $1500^\circ\text{C}$ . Intense blue emissions in the regions of 350–480 nm [ $^5\text{D}_3\text{--}^7\text{F}_J$  ( $J = 3, 4, 5, 6$ ) transitions] and green emissions of 480–650 nm [ $^5\text{D}_4\text{--}^7\text{F}_J$  ( $J = 3, 4, 5, 6$ ) transitions] of  $\text{Tb}^{3+}$  ions are observed. In particular, the luminescence color of  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  can be tuned from blue to green through cross-relaxation by controlling  $\text{Tb}^{3+}$  concentrations. The cross-relaxation efficiency from  $^5\text{D}_3$  to  $^5\text{D}_4$  can be achieved as 84%. The integral PL intensity of  $\text{CaSc}_2\text{O}_4:0.08\text{Tb}^{3+}$  is 34% of the commercial lamp phosphor  $\text{LaPO}_4:\text{Ce},\text{Tb}$ . By mixing the blue-green  $\text{CaSc}_2\text{O}_4:\text{Tb}^{3+}$  with a red  $\text{CaSc}_2\text{O}_4:\text{Eu}^{3+}$ , a white-light phosphor can be obtained for the application in fluorescent lamps.

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